

Pressure | Temperature | Level | Force | Flow | Calibration

# Standard product portfolio





#### **About us**

The WIKA Group is a global market leader in pressure and temperature measurement. The company also sets the standard in the measurement of level, force and flow, and in calibration technology.

The broad portfolio of high-precision instruments, IIoT solutions and comprehensive services makes WIKA a strong and reliable partner for all the requirements of industrial measurement technology.

The family-run business, founded in 1946, has a global presence with 11,200 employees. This includes our own subsidiaries, production sites and development departments, such as the Innovation Center in Klingenberg. There alone, over 100 engineers work on smart sensing solutions that provide answers to global challenges. WIKA's unique experience and know-how make sensing technology smarter, add more value and prepare it for a sustainable future:

#### Smart in sensing.

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You will find more information on our industry-specific products on page 118.

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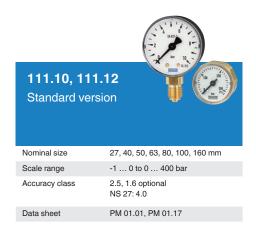
Service

116

### Bourdon tube pressure gauges

### **Copper alloy**

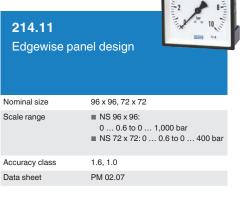
These pressure gauges are suitable for liquid and gaseous media, so long as they are not highly viscous or crystallising and do not attack copper alloy parts. The scale ranges cover pressures from 0.6 ... 1,000 bar. Many of these instruments are manufactured in accordance with the European standard EN 837-1.











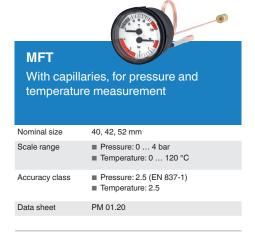


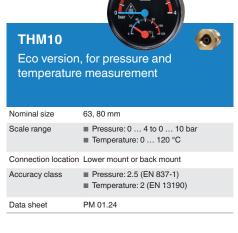


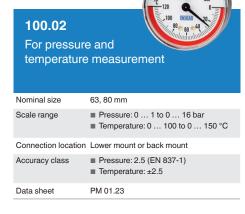




### **Thermomanometers**







### Bourdon tube pressure gauges

#### Stainless steel

The wetted parts of these pressure gauges are manufactured entirely from stainless steel. Thus they are suitable for gaseous and liquid aggressive media that are not highly viscous or crystallising, also in aggressive environments. They are suitable for scale ranges from 0 ... 0.6 to 0 ... 7,000 bar.

Depending on the pressure range and the instrument model, overload safety of to a maximum of  $5 \, x$  full scale value is possible. To this point, the measurement accuracy is maintained. Liquid filling the case ensures precise readability, even with high dynamic pressure loads and vibrations.











### Test gauges

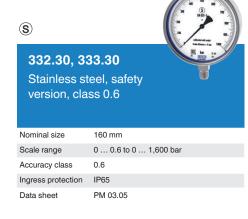
### For highest accuracy

Depending on the instrument model, accuracies of 0.1, 0.25 or 0.6 % of full scale value can be measured.

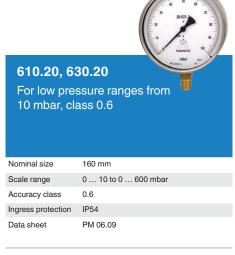
The pressure ranges cover from 0 ... 6 mbar to 0 ... 1,600 bar and are suitable for calibration tasks. For each of the pressure gauges specified here, a DAkkS calibration certificate can be provided.











Further information at www.wika.com

### Diaphragm pressure gauges

The application areas for diaphragm pressure gauges are very versatile. They are the specialists in the process industry when it comes to critical measuring requirements such as with highly corrosive or viscous media or when it comes to low pressures and high overload.

The scale ranges are from as low as  $0\dots 16$  mbar to typically  $0\dots 25$  to  $0\dots 40$  bar. Depending on the pressure range and the instrument model, overload safety of 3 x or 5 x full scale value is possible as standard.

For special designs, an overload safety of up to 400 bar is possible, with the measurement accuracy maintained.

Diaphragm pressure gauges are even suitable for highly viscous or contaminated media by using an open connecting flange (per DIN/ASME). For measuring particularly aggressive media, the complete wetted surface can be lined with a large selection of special materials (e.g. PTFE, Hastelloy, tantalum, and many more).



### **422.12, 423.12**Grey cast iron case

Nominal size 100, 160 mm

Scale range 0 ... 16 mbar to 0 ... 40 bar

Accuracy class 1.6

Ingress protection IP54, with liquid filling IP65

Data sheet PM 04.02

### **€** [H[ [x **€**

432.50, 433.50, 432.30, 433.30, 452.50, 453.50, 452.30, 453.30

For the process industry, high overload safety up to 10 times the full scale value, max. 40 bar

Data sheet	PM 04.03	
Ingress protection	IP54, with liquid filling IP65	
Accuracy class	1.6	
Scale range	0 16 mbar to 0 25 bar	
Nominal size	100, 160 mm	

### 

432.56, 433.56, 432.36, 433.36

For the process industry, high overload safety to 40, 100 or 400 bar

Nominal size	100, 160 mm	
Scale range	0 16 mbar to 0 40 bar	
Accuracy class	1.6	
Ingress protection	IP54, with liquid filling IP65	
Data sheet	PM 04.07	

### Capsule pressure gauges

#### For very low pressures

These measuring instruments are particularly suited to gaseous media. The scale ranges are between 0 ... 2.5 mbar and 0 ... 1,000 mbar in accuracy classes from 0.1 to 2.5.

Capsule pressure gauges consist of two circular, corrugated diaphragms, joined together around the edge with a pressure-tight seal. Overload protection is possible in certain cases.

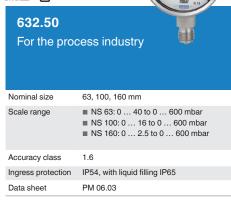
These capsule pressure gauges are used mainly in medical, vacuum, environmental and laboratory technology for contents measurement and filter monitoring.











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## Differential pressure gauges

Differential pressure gauges work with a wide range of pressure elements. With this variety, measuring ranges from  $0\dots0.5$  mbar to  $0\dots1,000$  bar and static overlay pressures up to 400 bar are possible.

These measuring instruments monitor:

- the pollution degree in filter systems
- the level in closed containers
- the overpressure in clean rooms
- the flow of gaseous and liquid media
- and they control pumping plants



### 700.01, 700.02

With magnetic piston or with magnetic piston and separating diaphragm

Nominal size	80 mm	
Scale range	■ 700.01: 0 400 mbar to 0 10 bar ■ 700.02: 0 160 mbar to 0 2.5 bar	
Accuracy class	■ 700.01: ±3 % ■ 700.02: ±5 % with increasing differential pressure	

Ingress protection IP54

Data sheet PM 07.14



Nominal size	100, 160 mm
Scale range	0 0.6 to 0 1,000 bar
Accuracy class	1.6
Ingress protection	IP33
Data sheet	PM 07.02



#### DPG40

With integrated working pressure indication (DELTA-plus)

Nominal size	100 mm		
Scale range	0 0.16 to 0 10 bar		
Accuracy class	2.5		
Ingress protection	IP65		
Data sheet	PM 07.20		



### 716.11, 736.11

For very low differential pressures from 2.5 mbar, copper alloy or stainless steel

Nominal size	100, 160 mm		
Scale range	■ NS 100: 0 10 to 0 250 mbar ■ NS 160: 0 2.5 to 0 250 mbar		
Accuracy class	1.6		
Ingress protection	IP66		
Data sheet	PM 07.07		



#### 732.51, 733.51, 732.31, 733.31

For the process industry, all-metal media chamber

Nominal size	100, 160 mm
Scale range	0 16 mbar to 0 40 bar
Ambient tempera- ture	To -70 °C
Accuracy class	1.6
Ingress protection	IP54, with liquid filling IP65
Data sheet	PM 07.05



732.14, 733.14, 762.14, 763.14

For the process industry, high overload safety to 650 bar

Nominal size	100, 160 mm
Scale range	■ 0 60 to 0 250 mbar (measuring cell DN 140) ■ 0 0.25 to 0 40 bar (measuring cell DN 82)
Accuracy class	1.6
Ingress protection	IP54, with liquid filling IP65
Data sheet	PM 07.13

### **Absolute pressure gauges**

Absolute pressure gauges are used when measured pressures are independent of the natural fluctuations in atmospheric pressure. The pressure of the media is determined against a reference pressure, which corresponds to the absolute pressure zero point. For this, the reference chamber is completely evacuated, so that there is a near-perfect vacuum in it.

Applications for these high-precision measuring instruments are, for example, monitoring of vacuum pumps and vacuum packaging machines. They are also used in laboratories, in order to monitor condensation pressures or to determine the vapour pressure of liquids.



Further information at www.wika.com

# Digital pressure gauges

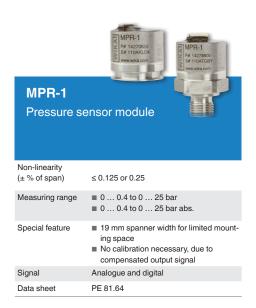


# Pressure sensor assemblies and modules

#### Customer-specific electronic pressure measurement solutions

We see ourselves not only as a provider of top quality measurement technology, but also as a highly competent partner that is able to create individually designed solutions together with you. In close cooperation with you, we are ready to develop products that are tailor-made to cater for your individual needs. Create your perfect pressure sensor solution together with us. Here, the experience from a multitude of completed projects is incorporated – thus we can refer back to numerous proven solutions and components. As required, we will adapt our systems to your individual application or develop new ones.

Talk to us – we are happy to provide you with advice!





Further information at www.wika.com

### **Process transmitters**

Process transmitters are suitable for many industrial measuring requirements in the widest variety of applications. They monitor pumps, detect the level in containers or calculate quantities for flow measurement in pipelines.

Process transmitters differentiate themselves from pressure sensors through their increased range of functionality:

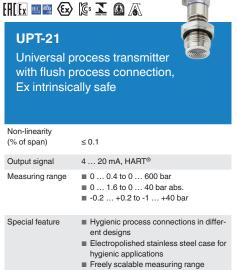
They feature integrated displays, offer high measurement accuracies and freely scalable measuring ranges, communicate via digital bus signals and can be delivered with a multitude of case variants. Through connection to diaphragm seals, WIKA process transmitters are also suitable for the harshest operating conditions.

Special feature

Data sheet



Non-linearity (% of span)	≤ 0.1
Output signal	4 20 mA, HART®
Measuring range	■ 0 0.4 to 0 5,000 bar ■ 0 1.6 to 0 40 bar abs. ■ -0.2 +0.2 to -1 +40 bar
Special feature	<ul> <li>Multi-functional display</li> <li>Freely scalable measuring range</li> <li>Simple menu navigation</li> <li>Conductive plastic case or stainless steel case</li> <li>Large LC display, rotatable</li> </ul>
Data sheet	PE 86.05



■ Conductive plastic case or stainless

■ Large LC display, rotatable

steel case

PE 86.05

Data sheet



■ Simple, uncomplicated installation

■ Elimination of capillaries, that can

■ For applications to SIL 2 (SIL 3)

designs of transmitters from model IPT-2x and/or model CPT-2x

■ Can be combined with two different

seal

PE 86.23

easily kink

■ Mounting possible without diaphragm



#### IPT-20, IPT-21

[H[[x] 🔤 🕮 🚱 🖦 🔊

Process pressure transmitter with welded metal measuring cell

Non-linearity	1
/0/ of amoun)	

< 0.075 0.1

Output signal 4 ... 20 mA, HART® protocol (optional), PROFIBUS® PA, FOUNDATION™ Fieldbus

Measuring range ■ 0 ... 0.1 to 0 ... 4,000 bar

■ 0 ... 0.1 to 0 ... 40 bar abs. ■ -1 ... 0 to -1 ... +40 bar

Special feature ■ Freely scalable measuring ranges

■ Case from plastic, aluminium or stainless steel

■ Flush process connection (optional) ■ With integrated display and instrument

mounting bracket for wall/pipe mounting (optional)

■ Process temperature ranges to 200 °C

PE 86.06 Data sheet



#### CPT-20, CPT-21

Process pressure transmitter with capacitive ceramic measuring cell

Ν	101	n-lin	earity

(% of span) < 0.05

Output signal 4 ... 20 mA, HART® protocol (optional), PROFIBUS® PA, FOUNDATION™ Fieldbus

Measuring range ■ 0 ... 0.025 to 0 ... 100 bar abs. ■ -1 ... 0 to -1 ... +100 bar

Special feature ■ Particularly robust, ceramic measuring

> ■ Dry ceramic measuring cell with variable sealing concept

■ Freely scalable measuring ranges

■ Case from plastic, aluminium or stainless steel

■ Flush process connection (optional)

Data sheet PE 86.07



#### **DPT-20**

Differential pressure transmitter, intrinsically safe or with flameproof enclosure

Non-linearity

(% of span) ≤ 0.065 ... 0.1

4 ... 20 mA, HART® protocol (optional), Output signal

PROFIBUS® PA, FOUNDATION™ Fieldbus

Measuring range 0 ... 10 mbar to 0 ... 16 bar

Special feature ■ Freely scalable measuring ranges

■ Static load 160 bar, optionally 400 bar

■ Case from plastic, aluminium or stainless steel

■ With integrated display and instrument mounting bracket for wall/pipe mounting

(optional)

■ 3- or 5-way valve optional ■ SIL 2 per IEC 61508

Data sheet PE 86.22

### Pressure measuring instruments with self-monitoring pressure indication



#### **DMS-FP**

Diaphragm monitoring system with clamp connection

Non-linearity

≤ 0.1 % (% of span)

Output signal ■ 4 ... 20 mA

■ 4 ... 20 mA with a superimposed HART® communication signal (option: SIL qualification) HART® specification: 7.3 FOUNDATION™ Fieldbus PROFI-

BUS® PA

Measuring range

Special feature

Data sheet

< 40 bar

■ Double-diaphragm system to ensure the separation of the process and the pressure measuring instrument

■ Clamp connection easy to open for cleaning and seal replacement ■ Suitable for SIP and CIP

DS 95.20



#### DMSU21SA

Diaphragm monitoring system with HART® protocol

Non-linearity ■ 0.1 % ■ 0.5 % (% of span)

■ 4 ... 20 mA with HART® signal Output signal (HART® rev. 7)

■ 4 ... 20 mA

Measuring range ■ -1 ... +1.5 to -1 ... +24 bar

■ -14.5 ... 20 to -14.5 ... +350 psi

Special feature

■ Double-diaphragm system prevents contamination of process and environment

Hygienic process connections in different designs

■ Signal transmission and configuration with only one cable per measuring location

■ Minimum installation costs, even with retrofitting

Data sheet DS 95.11



### DMSU22SA

In-line process transmitter

Non-linearity

(% of span)

1 % (at process temperature)

■ 4 ... 20 mA with HART® signal Output signal (HART® rev. 7)

■ 4 ... 20 mA

Measuring range ■ 1 ... +15 bar

■ 0 ... 16 bar abs ■ 14.5 ... +200 psi

Special feature

■ Dead-space free hygienic design with thick-walled sensor tube from stainless steel

■ In-line pressure measurement with sensor tube without system fill fluid

■ Continuous sensor monitoring of the double-tube system prevents contami-

nation of process and environment

Suitable for SIP and CIP

■ EHEDG-certified and 3-A marked

Data sheet

DS 95.03

Pressure sensors for viscous and solids-containing media





■ Extreme variety

■ High accuracy

PE 81.61

■ Proven technology

■ Special versions available











≤ 0.25 or 0.5

Measuring range  $0\,\ldots\,1,\!600$  to  $0\,\ldots\,15,\!000$  bar Very high long-term stabilityExcellent load cycle stability Special feature

■ Cavitation protection (optional)

PE 81.53 Data sheet



PE 81.25

Data sheet

■ Flush connection G 1/4 available



Further information at www.wika.com

# **OEM** pressure sensors











MG-1



### Pressure gauges with output signal

The multi-functional intelliGAUGEs present a cost-effective and, at the same time, reliable solution for nearly all pressure measurement applications. They combine the analogue indication of a mechanical pressure gauge, needing no auxiliary power, with the electrical output signal of a pressure sensor. These hybrid instruments are available with all commonly used electrical signals. The sensor works in a non-contact way, without any influence on the measuring signal. Many instruments are available in versions for use in hazardous areas.

Depending on the pressure gauge, the following electrical output signals are possible:

- 0.5 ... 4.5 V ratiometric
- 4 ... 20 mA, 2-wire
- 4 ... 20 mA, 2-wire with Ex approvals
- 0 ... 20 mA, 3-wire
- 0 ... 10 V, 3-wire

For pressure gauges with nominal sizes 100 and 160 mm, the electrical output signals can also be combined with switch contacts.



### PGT21

Bourdon tube, stainless steel case

Nominal size	50, 63 mm
Scale range	0 1.6 to 0 400 bar
Accuracy class	2.5
Ingress protection	IP65 (IP67 optional)
Data sheet	PV 11.03



Data sheet

#### PGT23.063

Bourdon tube, for the process industry, safety version

Nominal size	63 mm
Scale range	0 1 to 0 1,000 bar
Accuracy class	1.6
Ingress protection	IP54, filled IP65
Data sheet	PV 12.03



### PGT23.100, PGT23.160

Bourdon tube, for the process industry, standard or safety version

Data sheet	PV 12.04
Ingress protection	IP54, filled IP65
Accuracy class	1.0
Scale range	0 0.6 to 0 1,600 bar
Nominal size	100, 160 mm







Data sheet

## Pressure gauges with output signal











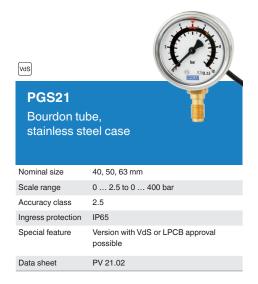
### **Contact pressure gauges**

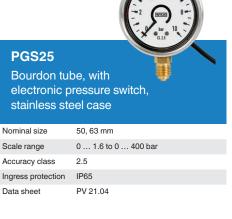
Control systems are gaining more and more importance in industrial applications. Consequently, mere pressure indication on the measuring instrument itself is no longer sufficient, rather the measured value must be transferred to the control system via an electrical signal, e.g. by closing or opening of a circuit. WIKA is focusing on its contact pressure gauges in order to satisfy this trend.

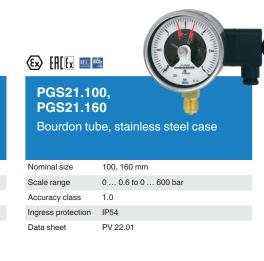
All instruments with inductive contacts are certified in accordance with ATEX Ex ia.

Depending on the model the following contacts are built in:

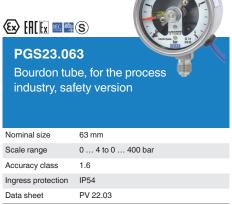
- Magnetic snap-action contact, e.g. model 821, for general applications
- Inductive contact model 831, for hazardous areas
- Electronic contact model 830 E, for PLC
- Reed contact model 851, for general applications and PLC
- Microswitch model 850
- Transistor output NPN or PNP











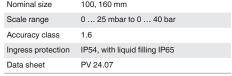


PV 24.03

Data sheet

### **Contact pressure gauges**









PV 26 06

Data sheet



IP65

PV 27 20

Ingress protection

Data sheet



PV 27.22





Data sheet

### **Pressure switches**

### **Electronic pressure switches**



Accuracy (± % of span)

Measuring range ■ 0 ... 0.4 to 0 ... 1,000 bar ■ 0 ... 0.4 to 0 ... 25 bar abs.  $\blacksquare$  -1 ... 0 to -1 ... +24 bar

Special feature

- Condition monitoring via IO-Link
- Reduction of variants
- Easy installation, good readability
- Parameterisation via 3 buttons

Data sheet PE 81.86



Data sheet

integration easier

[-40 ... +257 °F]

PE 81.69

■ Designed for rough demands to 50g shock and -40 ... +125 °C



(± % of span)

■ 0 ... 0.4 to 0 ... 1,000 bar ■ 0 ... 0.4 to 0 ... 25 bar abs. Measuring range

■ 1 ... 0 to -1 ... +24 bar

Special feature ■ IO-Link version 1.1

■ Medium temperature to +125 °C

■ Multicolour 360° LED status display

Data sheet PE 81.90

Further information at www.wika.com

### **Pressure switches**

### Mechanical pressure switches for industrial applications









#### demanding industrial applications Setting range ■ -1 ... 0 and -0.8 ... +5 bar ■ 0 ... 300 mbar ■ 0.1 ... 1.1 bar to 10 ... 30 bar Switching function Change-over contact (SPDT) ■ Bellows / Process connection: Copper alloy CuSn6 per EN 1652 or stainless steel 1.4401 ■ With NBR diaphragm: Process connection: free cutting steel EN1A per EN 10277-3, tin-plated Switching power 4 A / 10 A, AC 230 V PV 35.03 Data sheet

**PSM-550** 

Pressure switch, for



### Mechanical pressure switches for the process industry

Due to the use of high-quality microswitches, the mechanical pressure switches are notable for their high precision and long-term stability. Furthermore, direct switching of electrical loads up to AC 250 V/20 A is enabled, while simultaneously ensuring high switch point reproducibility.

The instruments come with a SIL certificate and are thus particularly suited for safety-critical applications. In addition, with their 'intrinsically safe' and 'flameproof enclosure' ignition protection types the pressure switches are ideally suited for permanent use in hazardous areas.

All mechanical pressure switches for the process industry are available with EAC certificate and technical passport.



■ DC 24 V/5 A

Data sheet

Data sheet

PV 34.36, PV 34.38



PV 33.30, PV 33.31

Data sheet





PV 32.20, PV 32.22





### Diaphragm seal systems

These combinations of diaphragm seals and pressure gauges or pressure sensors feature fast availability. They are particularly suitable for demanding measuring requirements in the pharmaceutical and biotechnology industries, food and beverage industries, and through to the oil and gas, chemical, petrochemical and semiconductor industries.

The diaphragm seal systems can be used for processes with gases, compressed air or vapour, with liquid, pasty, powdery and

crystallising media and also with aggressive, adhesive, corrosive, highly viscous, environmentally hazardous or toxic media. The diaphragm seal is directly welded to the pressure gauge or pressure sensor. The diaphragm made of stainless steel provides for the separation from the medium. The pressure is transmitted to the measuring instrument via the system fill fluid which is inside the diaphragm seal system.

### With flange connection



PN max.	40 bar
System fill fluid	KN2 for general applications
Data sheet	DS 95.09

#### With threaded connection







Extensive information can be found in our brochure "Diaphragm seals – combinations and accessories" at www.wika.com.



•	
PN max.	40 bar
System fill fluid	KN2 for general applications
Data sheet	DS 95.10



PN max. 60 bar
System fill fluid KN2 for general applications
Data sheet DS 95.16

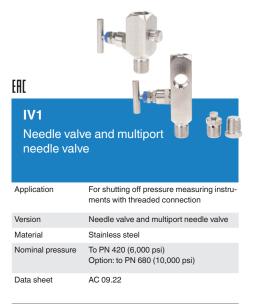


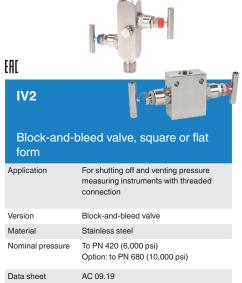
Extensive information can be found in our brochure "Diaphragm seal systems with short delivery times" at www.wika.com.

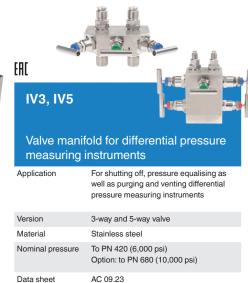
### Valves and mounting accessories

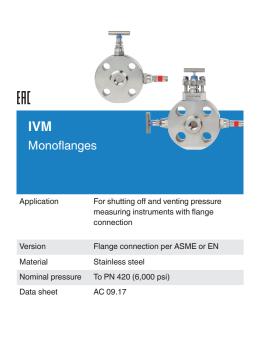
Valves and protective devices for increased safety and service life. Via cocks, shut-off valves, valve manifolds or monoflanges, pressure measuring instruments can be securely separated from the process during commissioning, maintenance or calibration. Protective devices, such as syphons, overpressure protectors

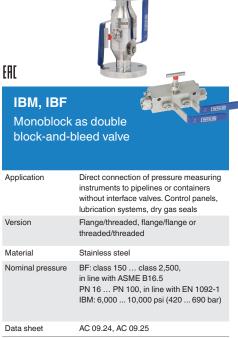
and snubbers, increase the service life and expand the range of applications for pressure measuring instruments. In addition to the extensive selection of instrumentation valves and accessories, WIKA also offers the qualified assembly of various individual parts to form a complete measuring assembly ("instrument hook-up").





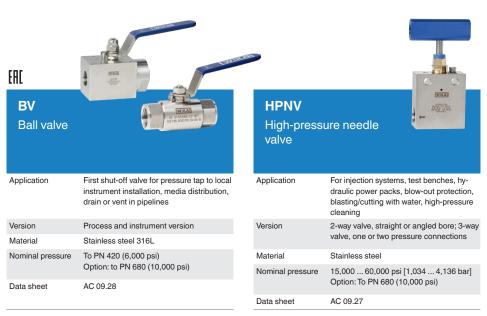




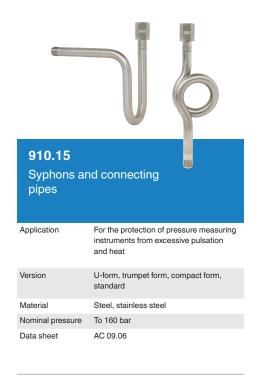




## Valves and mounting accessories

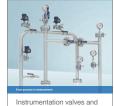








Extensive information can be found in our brochure "Instrumentation valves and mounting accessories" at www.wika.com.







### **Electrical accessories**





Further information at www.wika.com

### **Dial thermometers**

Our dial thermometers work on the bimetal, expansion or gas actuation principle. This enables scale ranges of -200 ... +700 °C in different class accuracies, response times and resilience to environmental influences. Diverse connection designs, stem diameters and individual stem lengths enable a flexible measuring point design.

Dial thermometers with capillaries are particularly versatile. All thermometers are suited for operation in a thermowell if necessary.

#### **Bimetal thermometers**





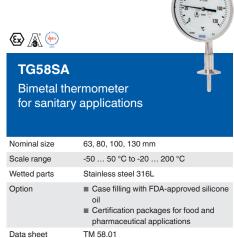






#### **Bimetal thermometers**





### Machine glass thermometer



### **Expansion thermometers**





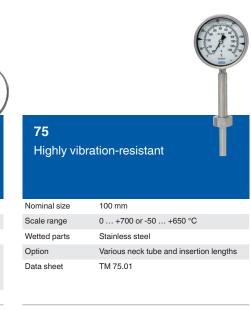


### **Dial thermometers**

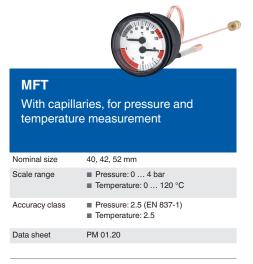
#### **Gas-actuated thermometers**

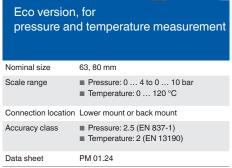






#### **Thermomanometers**





**THM10** 

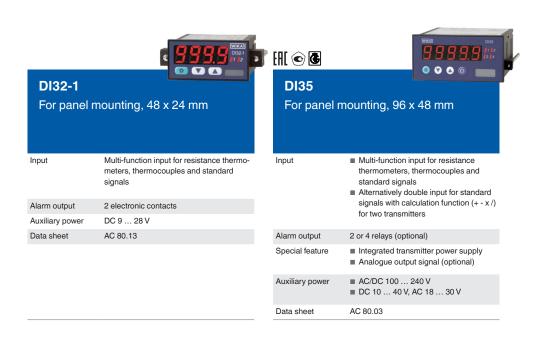


### Dial thermometers with output signal



# **Digital indicators**







AC 80.11

Auxiliary power
Data sheet

Supply from the 4 ... 20 mA current loop



Dimension	150 x 127 x 127 mm
Case	Aluminium, stainless steel
Special feature	<ul> <li>Adjustment of display range and unit via HART® communication</li> <li>Model DIH52 additionally suitable for multidrop operation and with local master function</li> </ul>
Approval	■ Intrinsically safe ■ Flameproof enclosure
Data sheet	AC 80.10



### **TF-LCD**

Temperature probe for heating and refrigeration technology, with digital indicator

	Measuring range	-40 +120 °C
	Special feature	<ul> <li>Dust and waterproof case, IP68</li> <li>Battery or solar operation</li> <li>Extremely long service life</li> </ul>
	Data sheet	TE 85.01

Further information at www.wika.com

### **Thermocouples**

Thermocouples generate a voltage directly dependent on temperature. They are particularly suitable for high temperatures to 1,700 °C (3,092 °F) and for very high oscillating stresses. For thermocouples, the accuracy classes per IEC 60584-1 and ASTM E230 apply.

In our range of products you will find all market-standard instrument versions. If required, a temperature transmitter can be installed in the connection head.















Types K, J, E, N or T

Measuring location Ungrounded or grounded

TE 65.11

-40 ... +1,200 °C, -40 ... +2,192 °F

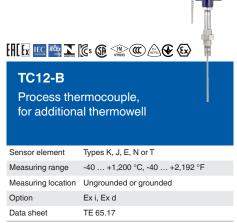
Sensor element

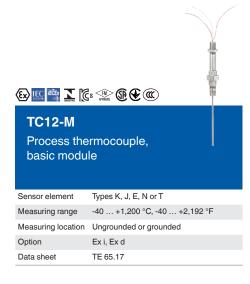
Measuring range





Sensor element	Types K, J, N or T
Measuring range	-40 +1,200 °C, -40 +2,192 °F
Measuring location	Ungrounded or grounded
Data sheet	TE 65.16





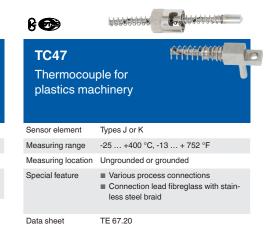
## **Thermocouples**





## TC46 Hot runner thermocouple

Sensor element	Types J or K
Measuring range	-25 +400 °C, -13 +752 °F
Measuring location	Ungrounded or grounded
Special feature	■ Probe diameter 0.5 3.0 mm ■ Plastic-moulded transition
Data sheet	TE 65.46







Sensor element	Types K, J, N, E or T
Measuring range	-40 +1,200 °C, -40 +2,192 °F
Measuring location	Ungrounded or grounded
Special feature	■ Single and dual thermocouple ■ Explosion-protected versions
Data sheet	TE 65.53



Measuring location Ungrounded or grounded

Data sheet

Process connection Surface mounting, welded/shielded

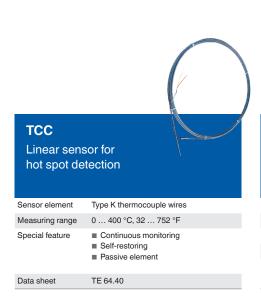
TE 65.60

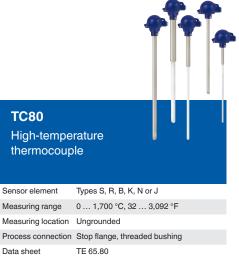


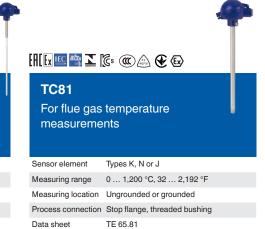
TE 65.61



## **Thermocouples**



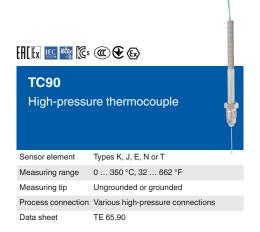


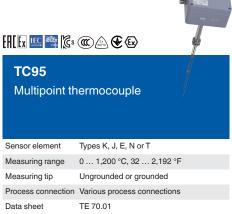
















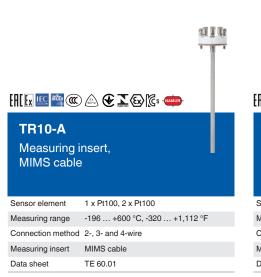
Further information at www.wika.com

### **Resistance thermometers**

Resistance thermometers are equipped with platinum sensor elements which change their electrical resistance as a function of temperature. In our range of products you will find resistance thermometers with connected cable as well as versions with connection head. A temperature transmitter can be installed directly in the connection head.

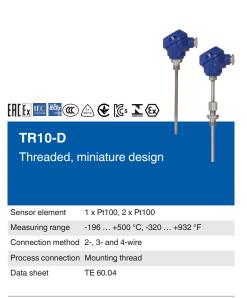
Resistance thermometers are suitable for applications between -196 ... +600  $^{\circ}$ C, [-320 ... +1,112  $^{\circ}$ F] (dependent on instrument model, sensor element, accuracy class and wetted materials).

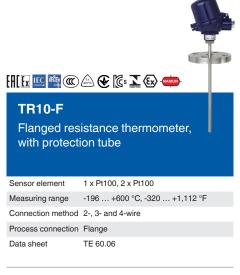
Resistance thermometers are available in classes AA, A and B in accordance with IEC 60751.



















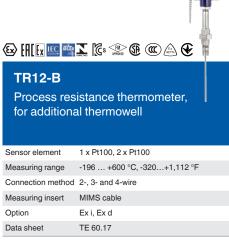


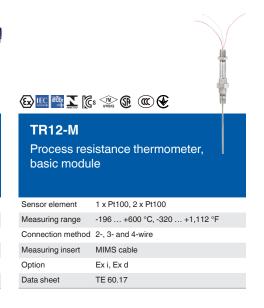
1 x Pt100, 2 x Pt100

MIMS cable

TE 60.16

-196 ... +600 °C, -320 ... +1,112 °F





Connection method 2-, 3- and 4-wire

Sensor element

Measuring range

Measuring insert

## **Resistance thermometers**







TE 60.31













#### **TR50**

Surface resistance thermometer

Sensor element 1 x Pt100, 2 x Pt100

Measuring range -196 ... +600 °C, -320 ... +1,112 °F

Connection method 2-, 3- and 4-wire

Process connection Surface mounting

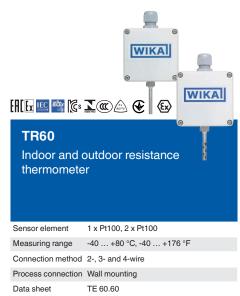
Data sheet TE 60.50



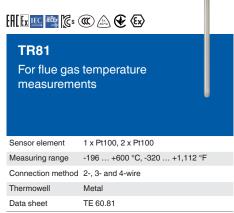


TE 60.55

Data sheet





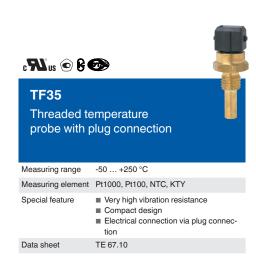


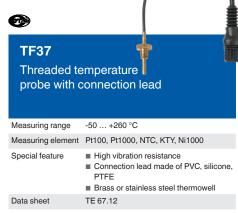


Data sheet

TE 60.75

## **Resistance thermometers**









Measuring range	-50 +105 °C
Measuring element	Pt100, Pt1000, NTC
Special feature	<ul> <li>Permanently protected against condensation</li> <li>Cost savings thanks to quick assembly</li> <li>Delivery reliability, even for large orders</li> </ul>
Data sheet	TE 67.40



# Cable temperature probe for tubeskin measurement Measuring range -50 ... +200 °C Measuring element Pt100, Pt1000, NTC, KTY

TF44

Measuring range -50 ... +200 °C

Measuring element Pt100, Pt1000, NTC, KTY

Special feature Connection lead from PVC, silicone Aluminium probe sleeve Protected against dust and water jets, IP65

With quick-mounting bracket

Data sheet TE 67.14



Measuring range -50 ... +260 °C

Measuring element Pt100, Pt1000, NTC, KTY, Ni1000

Special feature ■ Connection lead made of PVC, silicone, PTFE ■ Probe sleeve from stainless steel ■ Protected against dust and water jets, IP65

Data sheet TE 67.15

## **Temperature transmitters**



IL Man			LIIL APPROVE		
T15 Digital temp	erature transmit ce sensors	ter	T16 Digital tempfor thermoc	perature transmitte ouples	r
nput	Resistance thermometer	ers, potentiometers	Input	All commercially available	thermocouples
ccuracy	< 0.1 %		Accuracy	Typical < 2 K	
utput	4 20 mA		Output	4 20 mA	
pecial feature	The fastest and simples the market	st configuration on	Special feature	The fastest and simplest of the market	onfiguration on
ata sheet	TE 15.01		Data sheet	TE 16.01	









Digital temperature transmitter

with HART® protocol

Input	Resistance thermometers, thermocouples potentiometers
Accuracy	< 0.1 %
Output	4 20 mA, HART® protocol
Special feature	TÜV-certified SIL version (full assessment)
Data sheet	TE 32.04

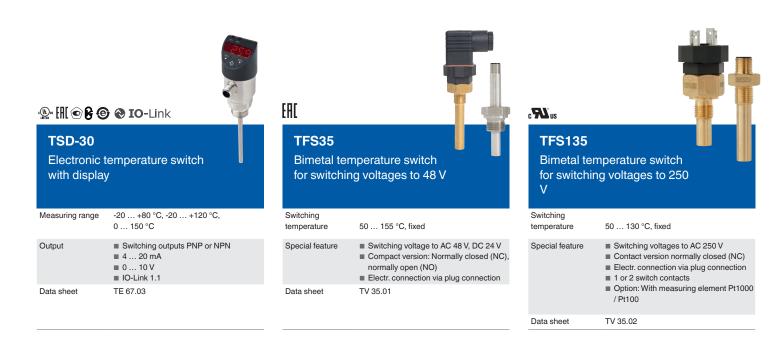


TE 91.01, TE 91.02

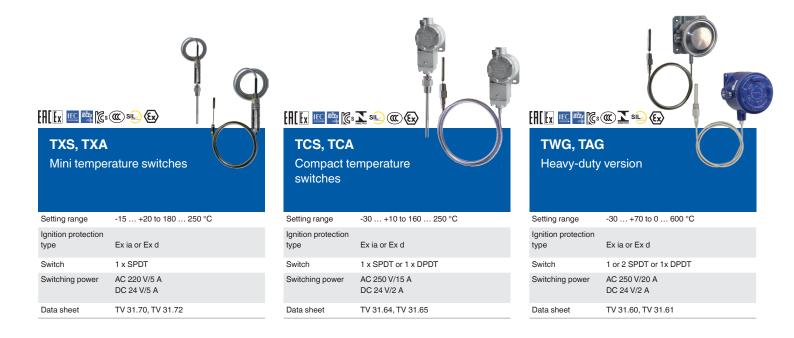
	0000
TIF50, TI HART® fie transmitter	ld temperature
Input	Resistance thermometers, thermocouples, potentiometers
Accuracy	< 0.1 %
Output	4 20 mA, HART® protocol
Special feature	PC configurable
Data sheet	TE 62.01

## **Temperature switches**

#### Temperature switches for industrial applications



#### Temperature switches for the process industry



## Thermometers with switch contacts



#### [[] c**%**] us

#### **SC15**

Data sheet

Expansion thermometer with microswitch, indicating temperature controller

Nominal size 60, 80, 100 mm 72 x 72, 96 x 96 mm

Scale range -100 ... +400 °C

Wetted parts Copper alloy

Option Sheet steel version

TV 28.02



#### **SB15**

Expansion thermometer with microswitch, safety temperature limiter

Nominal size 60, 80, 100 mm 72 x 72, 96 x 96 mm

Scale range 0 ... 400 °C

Wetted parts Copper alloy

Option ■ Sheet steel version

Data sheet TV 28.03



Nominal size	100 mm
Scale range	-70 +30 to 0 600 °C
Wetted parts	Stainless steel
Option	Liquid damping to max. 250 °C (case and probe)
Data sheet	TV 25.01



Nominal size	100, 160 mm
Scale range	-200 +100 to 0 700 °C
Wetted parts	Stainless steel
Option	■ Capillary ■ Liquid damping (case)
Data sheet	TV 27.01



#### 70 with 8xx

Expansion thermometer with microswitch

Nominal size	100 mm
Scale range	-60 +40 to 0 250 °C
Wetted parts	Stainless steel
Option	Various contact versions
Data sheet	TV 28.01

## **Temperature controllers**





### **Accessories**







Heavy-duty stainless steel version
High mechanical stability through side protection
For wall and pipe mounting, 2"
Pressure gauge with liquid damping
Data sheet AC 80.19

## **Accessories**



#### PU-548

Programming unit for temperature transmitters

Special feature

- LED status display
- Compact design
- No further voltage supply needed, neither for the programming unit nor for the transmitter
- Due to the magWIK quick connector, fast connection to the transmitter possible

Data sheet AC 80.18



 For accelerated connection for all configuration and calibration processes

■ Connection of 2-mm plug contacts or 4-mm plug contacts with adapter

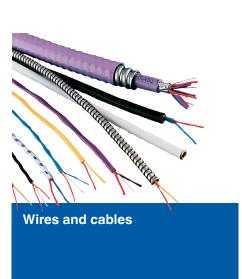
Data sheet AC 80.15



Data sheet AC 08.04







### Thermowells / Protection tubes

Whether in aggressive or abrasive process media, whether in high- or low-temperature ranges: For electrical or mechanical thermometers, to prevent direct exposure of their temperature probes to the medium, thermowells / protection tubes that suit each application are available. Thermowells / Protection tubes can be machined from bar stock material or assembled from tube sections and can either be screw-, weld- or flange-fitted.

They are offered in standard and special materials such as stainless steel 1.4571, 316L, Hastelloy® or titanium. Each version, depending on its construction type and its mounting to the process, has certain advantages and drawbacks with respect to its load limits and the special materials that can be used.

In order to manufacture thermowells / protection tubes for flange mounting at low cost from special materials, the designs used differ from standard thermowells/protection tubes in accordance with DIN 43772.

Thus, only the wetted parts of the thermowell / protection tube are manufactured from special materials, whereas the non-wetted flange is made of stainless steel and is welded to the special material.

This design is used both for protection tubes and thermowells. With tantalum as special material a removable jacket is used, which is slid over the supporting thermowell / protection tube from stainless steel.



TW 95.10, TW 95.11, TW 95.12













Process connection Flange, threaded or weld-in Material Stainless steel or special materials Data sheet SP 05.16



Threaded protection tube (DIN 43772 form 2, 2G, 3, 3G)

Protection tube form Form 2, 2G, 3 or 3G

Stainless steel Material

Connection to

M24 x 1.5 rotatable thermometer

Data sheet TW 95.35



Protection tube with flange (DIN 43772 form 2F, 3F)

Protection tube form Form 2F or 3F

■ DIN/EN DN 25 ... 50 Nominal width

■ ASME 1 ... 2"

■ DIN/EN up to PN 100 Pressure rating ■ ASME up to 1,500 psig

TW 95.40 Data sheet



#### **TW45**

Threaded protection tube (DIN 43772 form 5, 8)

Protection tube form Form 5 or 8

Stainless steel Material TW 95.45 Data sheet



#### **TW50**

Threaded thermowell (DIN 43772 form 6, 7, 9)

Thermowell form	Form 6, 7 or 9
Data sheet	TW 95.50



### **TW55** Thermowell for weld-in or

with flange (DIN 43772 form 4, 4F)

Thermowell form	Form 4 or 4F
Nominal width	■ DIN/EN DN 25 50 ■ ASME 1 2"
Pressure rating	■ DIN/EN up to PN 100 ■ ASME up to 2,500 psig
Data sheet	TW 95.55



Connection to Suitable for thermometers with plain connection (without thread), collar Ø 18 mm, thermometer stem 8 and 13 mm

Protection tube Copper alloy, St35 or stainless steel material

Process connection G 1/2 B thread

■ 160 °C with copper alloy as protection Max. process temperature, protube material (6 bar stat.) ■ 500 °C with St35 stainless steel as cess pressure protection tube material (25 bar stat.)

Data sheet TW 90.11

## **Bypass level indicators**

#### Continuous level measurement via visual indication of the level without auxiliary power

#### **Applications**

- Continuous level indication without auxiliary power
- Indication of the level proportional to height
- Individual design and corrosion-resistant materials make the products suitable for a broad range of applications
- Chemical industry, petrochemical industry, oil and natural gas extraction (on- and offshore), shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry, pharmaceutical industry

#### **Special features**

- Process- and procedure-specific production
- Operating limits: □ Operating temperature: T = -196 ... +450 °C
  - □ Operating pressure: P = vacuum to 400 bar 1)
  - □ Limit density:  $\rho \ge 340 \text{ kg/m}^3$
- Wide variety of different process connections and materials
- Mounting of level transmitters and magnetic switches possible as an option
- Explosion-protected versions

<sup>1)</sup> Individual limit values. For application limits, the joint consideration of temperature and pressure is required.









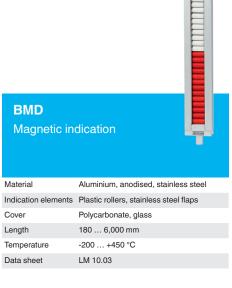






## **Accessories for bypass level indicators**





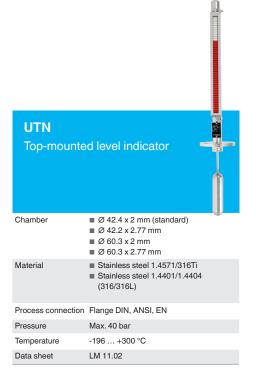


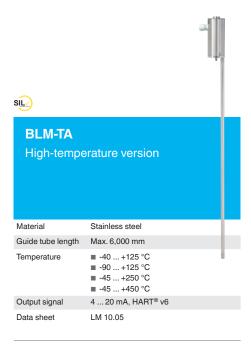
## **Accessories for bypass**

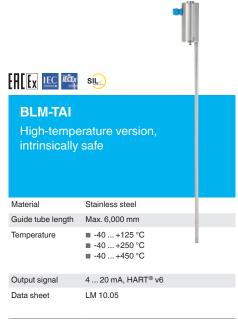
#### Combines the tried-and-trusted bypass with further independent measurement principles

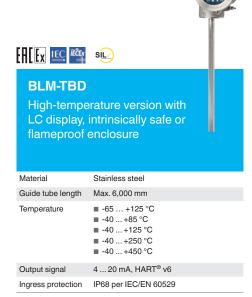












### **External chambers**

The external chamber model BZG consists of an external chamber vessel that is mounted laterally to a container using at least 2 process connections (flange, thread or weld stub). Through this type of arrangement, the level in the external chamber vessel

corresponds to the level in the container. The level is measured by a measuring instrument inserted additionally in the external chamber vessel, for example model FLR or FLS, or by a guided wave radar.

#### **Applications**

- Level detection for almost all liquid media
- Individual design and corrosion-resistant materials make the products suitable for a broad range of applications
- Chemical industry, petrochemical industry, oil and natural gas extraction (on- and offshore), shipbuilding, machine building, power generating equipment, power plants

#### **Special features**

Process- and procedure-specific production

Operating limits: □ Operating temperature: T = -196 ... +450 °C

□ Operating pressure: P = Vacuum to 400 bar ¹)

- Wide variety of different process connections and materials
- Mounting of level transmitters and guided wave radars possible as an option







<sup>1)</sup> Individual limit values. For application limits, the joint consideration of temperature and pressure is required.

## Glass level gauges

#### Direct level indication without auxiliary power

#### **Applications**

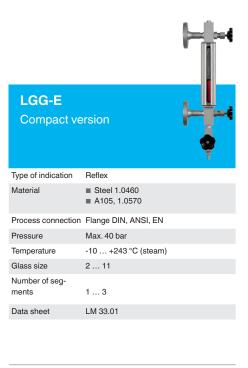
- Continuous level indication without auxiliary power
- Direct indication of the level
- Individual design and corrosion-resistant materials make the products suitable for a broad range of applications
- Chemical industry, petrochemical industry, oil and natural gas extraction (on- and offshore), shipbuilding, machine building, power generating equipment, power plants
- Oil and gas, heat transfer and refrigeration systems, plants for cryogenics

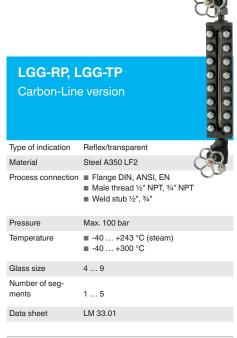


#### **Special features**

- Process- and procedure-specific production
- Operating limits: □ Operating temperature: T = -196 ... +374 °C ¹)
  □ Operating pressure: vacuum to 250 bar ¹)
- Wide variety of different process connections and materials
- Illumination optional
- Heating and/or insulation optional

<sup>1)</sup> Individual limit values. For application limits, the joint consideration of temperature and pressure is required.









### LGG-RI, LGG-TI

High-pressure version

Type of indication	Reflex/transparent
Material	■ Steel 1.5415 ■ Stainless steel 1.4404/316L
Process connection	■ Flange DIN, ANSI, EN ■ Male thread ½" NPT, ¾" NPT ■ Weld stub ½", ¾"
Pressure	Max. 250 bar
Temperature	-196 +100 °C
Glass size	29
Number of segments	15
Data sheet	LM 33.01



Material	Steel 1.5415
Process connection	■ Flange DIN, ANSI, EN ■ Male thread G ½, G ¾, ½" NPT, ¾" NPT ■ Weld stub ½", ¾"
Pressure	Max. 250 bar
Temperature	-10 +374 °C
Glass size	2 11
Number of segments	19
Data sheet	LM 33.01



Further information at www.wika.com

## Submersible pressure sensors

#### **Hydrostatic level measurement**

#### **Applications**

- Level measurement in rivers and lakes
- Control of sewage lift and pumping stations
- Monitoring of sewage, settling and rainwater retention basins
- Level measurement in vessel and storage systems for oils and fuels

#### **Special features**

- Slimline and hermetically sealed design to 300 m water column
- Highly resistant versions available
- Explosion protection per ATEX, IECEx, FM and CSA
- Drinking water conformity per KTW and ACS
- Temperature output, HART® and low-power output signal for battery operation









# Continuous measurement with float for industrial applications

#### With reed measuring chain

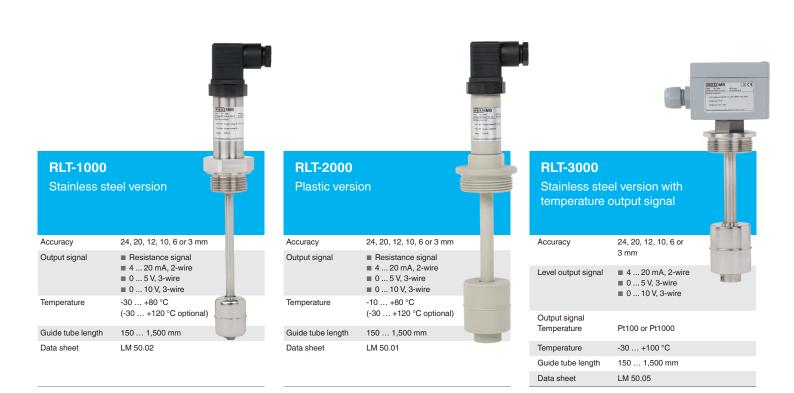
#### **Applications**

- Level measurement of liquids in machine building
- Control and monitoring tasks for hydraulic power packs, compressors and cooling systems

#### **Special features**

- Media compatibility: Oil, water, diesel, refrigerants and other liquids
- Permissible medium temperature: -30 ... +120 °C
- Output signals for level and temperature (optional) as resistance output signal or 4 ... 20 mA current output
- Accuracy, resolution: 24, 12, 10, 6 or 3 mm





Further information at www.wika.com

# Continuous measurement with float for the process industry

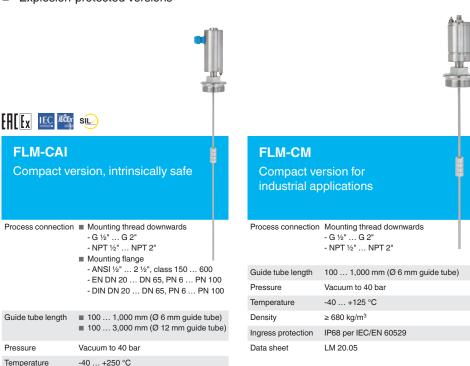
#### Magnetostrictive

#### **Applications**

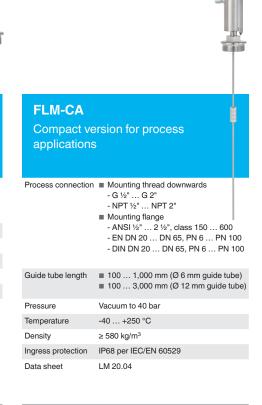
- High-accuracy level detection for almost all liquid media
- Chemical industry, petrochemical industry, natural gas, offshore, shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry, pharmaceutical industry

#### **Special features**

- Process- and procedure-specific solutions possible
- Operating limits:
  - □ Operating temperature: T = -90 ... +450 °C
  - □ Operating pressure: P = vacuum to 100 bar
  - □ Limit density:  $\rho \ge 400 \text{ kg/m}^3$
- Resolution < 0.1 mm</p>
- Wide variety of different electrical connections, process connections and materials
- Explosion-protected versions







Density

Data sheet

Ingress protection

 $> 580 \text{ kg/m}^3$ 

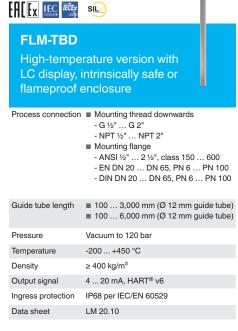
IM 20 04

IP68 per IEC/EN 60529









 $> 400 \text{ kg/m}^3$ 

I M 20 01

4 ... 20 mA, HART® v6

IP68 per IEC/EN 60529

Density

Output signal

Ingress protection

Data sheet

## Continuous measurement with float for the process industry

#### With reed measuring chain

#### **Applications**

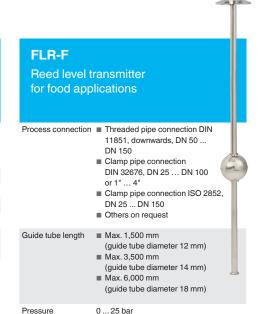
- Level detection for almost all liquid media
- Chemical industry, petrochemical industry, natural gas, offshore, shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry, pharmaceutical industry

### Special features

- Process- and procedure-specific solutions possible
- Operating limits: □ Operating temperature: T = -80 ... +200 °C
  - ☐ Operating pressure: P = vacuum to 80 bar
  - □ Limit density:  $\rho \ge 400 \text{ kg/m}^3$
- Wide variety of different electrical connections, process connections and materials
- Optionally with programmable and configurable headmounted transmitter for 4 ... 20 mA field signals, HART®, PROFIBUS® PA and FOUNDATION™ Fieldbus
- Explosion-protected versions







■ Normal temperature: -20 ... +120 °C
■ High temperature: +120 ... +200 °C
■ Low temperature: -80 ... -20 °C

To IP66/IP68 per IEC/EN 60529

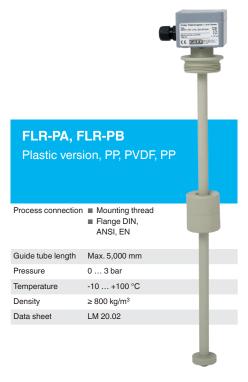
≥ 400 kg/m<sup>3</sup>

LM 20.06

Temperature

Ingress protection

Density





Further information at www.wika.com 65

## Float switches for industrial applications

#### **Applications**

- Level measurement of liquids in machine building
- Control and monitoring tasks for hydraulic power packs, compressors and cooling systems

#### **Special features**

- Media compatibility: Oil, water, diesel, refrigerants and other liquids
- Permissible medium temperature range: -30 ... +150 °C
- Up to 4 switching outputs freely definable as normally open, normally closed or change-over contact
- Optional temperature output signal, selectable as preconfigured bimetal switch or either Pt100 or Pt1000













■ Polypropylene (PP)

■ Polyamide PA12 (on request)

■ Polyamide PA6.6

LM 50.11

Wetted material:

Data sheet

Switching output

Normally closed, normally open, changeover contact

Medium temperature

-25 ... +80 °C
(-25 ... 100 °C optional)

Wetted material:

Polypropylene (PP)
Polyamide PA6.6
Polyamide PA12 (on request)

Data sheet

LM 50.12

**RLS-8000** 

Miniature design,

horizontal installation

Further information at www.wika.com

## Float switches for the process industry

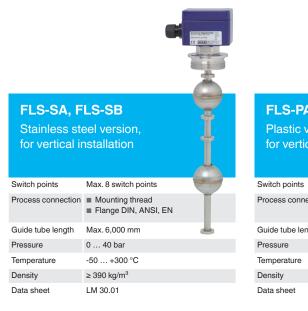
#### Robust switches for liquid media

#### **Applications**

- Level detection for almost all liquid media
- Pump and level control and monitoring of distinct filling levels
- Chemical industry, petrochemical industry, natural gas, offshore, shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry

#### **Special features**

- Large range of application due to the simple, proven functional principle
- For harsh operating conditions, long service life
- Operating limits: 
  ☐ Operating temperature: T = -50 ... +350 °C
  - □ Operating pressure: P = vacuum to 40 bar
  - □ Limit density:  $\rho \ge 300 \text{ kg/m}^3$
- Wide variety of different electrical connections, process connections and materials
- Explosion-protected versions









For lateral mounting with external chamber

**ELS-S** 

External chamber Stainless steel Process connection Threaded pipe connection GE10-LR galvanised steel

Pressure To 6 bar -30 ... +300 °C Temperature LM 30.03 Data sheet



External chamber Aluminium Process connection Threaded pipe connection GE10-LR galvanised steel Pressure Max. 1 bar -30 ... +150 °C Temperature LM 30.03 Data sheet



HLS-M2 Plastic or stainless steel version, with

Process connection ■ ½" NPT

cable outlet

(installation in the tank from outside)

(installation from inside, PP version)

■ G 1/8" (installation from inside, stainless steel version)

■ HLS-M1: 1 bar Pressure ■ HLS-M2: 5 bar

■ HLS-M1: -10 ... +80 °C ■ HLS-M2: -40 ... +120 °C Temperature

Material ■ HLS-M1: PP

■ HLS-M2: Stainless steel 1.4301

Electrical ■ HLS-M1: Cable connection ■ HLS-M2: Cable or connector

Data sheet LM 30.06



Plastic version, for horizontal installation

Process connection Flange DIN, ANSI, EN Pressure 0 ... 3 bar Temperature -10 ... +80 °C Density  $\geq$  750 kg/m<sup>3</sup> Material Data sheet LM 30.02



Stainless steel version, for horizontal installation

Process connection Flange DIN, ANSI, EN Pressure 0 ... 232 bar Temperature -196 ... +350 °C Density ≥ 600 kg/m<sup>3</sup> Material Stainless steel, titanium Data sheet LM 30.02



**HLS-SBI** 

Intrinsically safe stainless steel version for horizontal installation

Process connection ■ Mounting flange:

DIN DN 50 ... 100, PN 6 ... 160 EN 1092 DN 50 ... 100, PN 6 ... 160 ANSI 2" ... 4", class 150 ... 900

■ Square flange: DN 80 and DN 92 (other flanges on request)

Pressure	0 100	bar (180	) bar on r	equest)	
Temperature class	T2	T3	T4	T5	T6
Process temperature	180 °C	160 °C	108 °C	80 °C	65 °C

Ambient temperature at case 80 °C

Density	600 kg/m <sup>3</sup>
Material	Stainless steel 1.4571
Data sheet	LM 30.02

# Optoelectronic switches for the process industry

#### **Applications**

- Chemical industry, petrochemical industry, natural gas, offshore
- Shipbuilding, machine building, refrigerator units
- Power generating equipment, power plants
- Process water and drinking water treatment
- Wastewater and environmental engineering

#### **Special features**

- Temperature ranges from -269 ... +400 °C
- Versions for pressure ranges from vacuum to 500 bar
- Special versions: High pressure, interface measurement
- Signal processing is made using a separate model OSA-S switching amplifier





#### OLS-S. OLS-H

Standard and high-pressure version

Material Stainless steel, Hastelloy, KM-glass,

quartz glass, sapphire, graphite

Process connection ■ G ½ A ■ ½ NPT

Pressure 0 ... 500 bar

Temperature -269 ... +400 °C

Data sheet LM 31.01



Switching amplifier, for models OLS-S, OLS-H

Output	1 signal relay, 1 failure relay
Function	High or low alarm
Time delay	To 8 s
Voltage supply	AC 24/115/120/230 V DC 24 V
Data sheet	LM 31.01



Material Stainless steel, quartz glass

Process connection ■ M16 x 1.5
■ G ½ A



Measuring length	25 960 mm
Pressure	0 500 bar
Process temperature	-269 +400 °C
Material	Stainless steel, Hastelloy, KM-glass, quartz glass, sapphire, graphite
Process connection	■ G ½ A ■ ½ NPT ■ Flange DN 20 DN 50 per DIN EN 1092-1 ■ Flange ½" 2" per ASME B16.5

LM 31.07

Ex IEC IECEX **OSA-SCI** Switching amplifier for OLS-2AL intrinsically safe version (Ex i) 1 x change-over contact (SPDT) Output Auxiliary power DC 12 ... 30 V, protected against reverse polarity -20 ... +60 °C 175 ... 600 m (at 0.5 ... 1.5 mm<sup>2</sup>) 29 x 130 x 127 mm Mounting On 35-mm DIN rail per EN 60715:2015 ■ Alarm direction selectable for high or Functions ■ Pick-up delay and drop-out delay for signal relays adjustable to up to 8 Data sheet LM 31.07



## Optoelectronic switches for industrial applications

#### **Applications**

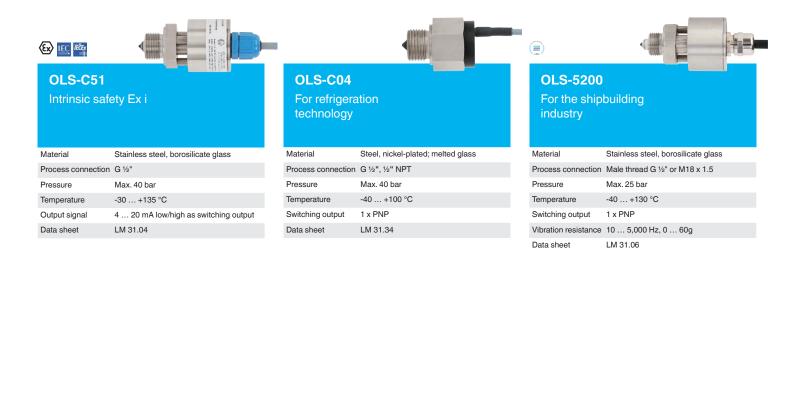
- Limit detection of liquids
- Machine tools
- Hydraulics
- Machine building
- Water technology

#### **Special features**

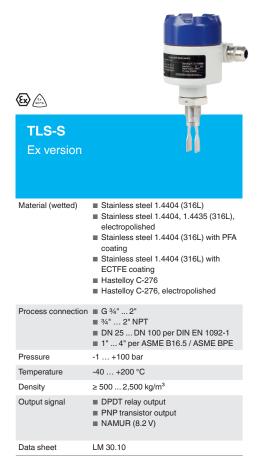
- For liquids such as oils, water, distilled water, aqueous media
- Compact design
- Mounting position as required
- Accuracy ±2 mm
- No moving components

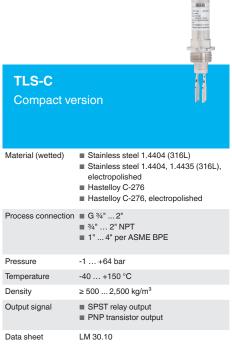


## Optoelectronic switches for industrial applications



# Vibrating level switches







# **Compression force transducers**

Compression force transducers are designed for determining compression forces and are suitable for static and dynamic measurements in the direct force flow. WIKA force transducers are manufactured from stainless steel and other high-quality materials, are robust and are notable for their reliability and high quality even in complex applications. Our compression force transducers are available in different rated loads.

They cover a wide range of application areas: For instance, these force transducers are employed in machine building or in the automation of plants to determine the pressing and joining forces, as well as for detecting weight in many industrial applications. You can select the pertinent technical and regional approvals as options.













error	≤ 0.03 % F <sub>nom</sub>
Output signal	■ 2.0 ±0.2 mV/V ■ LoRaWAN®/BLE in connection with NETRIS®F
Ingress protection	IP67
Data sheet	FO 51.61

# **Tension/Compression force transducers**

WIKA offers tension/compression force transducers in different designs and versions. They are available in miniature designs, as traditional s-type, as transducers with different thread forms or as low-profile force transducers. Transducers in miniature design are used for small mounting spaces and also for detecting small forces. The s-type with female thread, which is very well suited for this purpose, features a particularly high accuracy and is used

in rated load ranges of up to 50 kN. For measuring high forces, tension/compression force transducers in compact design are the first choice. For low-profile force transducers, the force is transmitted via the centrical female thread. They are highly dynamic and possess a high fatigue strength.





# **Bending/Shear beams**

Bending beams and shear beams are used for the determination of (shear) forces and are suitable for both static (weighing technology) and dynamic (machine building) measurement projects. To determine how strong the force is in the application, strain gauges or thin-film sensors are used, which are attached on or in the measuring body.

The application areas of the bending beam and shear beam are many and varied. Thus, these load cells are very often used in industrial weighing technology as well as in the areas of special machine building, manufacturing automation and gravimetric level measurement. In addition, they are used in the laboratory and process industry for the indirect determination of torques.





### Load cells

Load cells are designed as a special form of force transducers for use in weighing equipment. They enable very high measurement accuracies between 0.01 % and 0.05 %  $F_{nom}.$ 

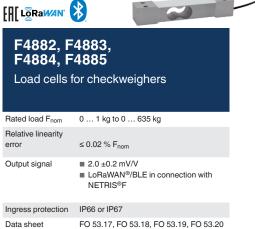
The single point load cell is a typical and widely used load cell geometry. In addition, there are corresponding mounting kits and complete weighing modules available.











Further information at www.wika.com

# Load pins

Load pins represent one of the most important components for measuring forces. Existing retention bolts can easily be replaced by these products in existing applications. The application areas range from construction machinery and cranes to manufacturing automation. These force transducers are often used by designers because, due to their design, they can be directly integrated into the force flow, without taking up space.

Since the design requirements for the use of load pins are very individual, the exact layout is important. With WIKA, you will have specialists by your side who already have lots of experience in force measurement.







### **Tension links**

Large lifting equipment and cranes generally move high to very high loads. In (container) ports, in offshore applications or on construction sites, (failure) safety in the movement of goods and loads is important. Man and machine must be protected equally and a smooth process must be ensured. Among other things, when moving loads, tension links, which are placed directly in the force flow, ensure safe operation in order to prevent overloading of the machinery. These force transducers are available in very small dimensions up to very large formats. Tension links from WIKA with proven thin-film technology guarantee maximum safety in their application thanks to their first-rate quality.



# Ring force transducers

These force transducers are extremely robust and are suitable for the detection of very high (static) forces. Furthermore, they are suitable for many installation situations. The ring geometry is used in force measurement for a wide variety of spatial conditions. The main fields of application are found in spindle presses, in screw force measurement or even in geotechnology.

WIKA offers electrical and hydraulic ring force transducers in diameters from 12 millimetres up to 430 millimetres as well as in various installation heights.

Discover our portfolio now.







FO 51.60

Data sheet





Further information at www.wika.com

# **Special force transducers**

We refer to force transducers that do not fit into any standard design as special force transducers. Due to the specification of the requirement, in some cases design-engineered solutions must be considered. As a long-standing manufacturer of force measurement technology, WIKA brings this expertise into play and can find the best and, at the same time, most cost-effective solution for the customer.

Among our special force transducers are, for example, strain transducers that enable components to measure or force transducers for checking rope tension (wire rope force transducers). The applications in which special force transducers are used are wide-ranging and always require great experience in their engineering. You can count on this when you trust in the right solution from WIKA.









### **Electronics**

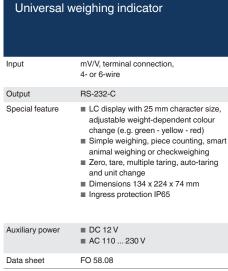
Many force measurement applications can be complemented by electronic components. To ensure that all system-relevant components come from a single source, WIKA continuously expands its product range with useful electronics. WIKA offers controllers, amplifiers, limit switches, digital displays, weighing indicators and electronic accessories that ensure trouble-free operation. With the help of electronics matched to the measuring components, set limit values are maintained and checked with the reading instruments. Amplifiers are available with analogue and digital output signals. The LED or LC displays are available with 4 or 6 digits.











OIML

FE430-A1



# Orifice plates and assemblies

Orifice plates represent the most common primary flow elements in the world due to their proven technology and ease of installation and maintenance.

### **Main characteristics**

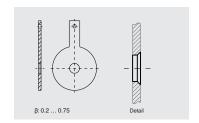
- Maximum operating temperature to 800 °C
- Maximum operating pressure to 400 bar
- Suitable for liquid, gas and steam flow measurement
- Accuracy: Uncalibrated ±0.5 ... 2.5 %
- Repeatability of measurement 0.1 %





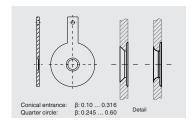
#### **Versions**

Square edge orifice plates (standard version)
This design is intended for general applications in clean liquids and gases.



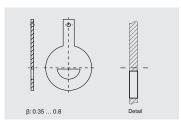
#### Quarter circle and conical entrance orifice plates

The best choice for measurement of liquids with low Reynolds number.



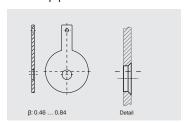
#### Segmental orifice plates

For measurements with two-phase, dirty and solids-containing media.



#### Eccentric orifice plates

The application areas are similar to the segmental version. However, an eccentric orifice plate is the better solution for smaller pipe diameters.



Orifice flanges are intended for use instead of standard pipe flanges when an orifice plate or flow nozzle must be installed. Pairs of pressure tappings are machined into the orifice flange, making separate orifice carriers or tappings in the pipe wall unnecessary.

#### **Main characteristics**

- Wide range of materials available
- The number and type of pressure tapping (flange tap or corner tap) can be manufactured to customer requirements
- Special assemblies can be designed on request



Depending on version

FL 10.12

Uncalibrated ±0.5 ... 2.5 %

**FLC-FL** 

Standards

Pipe size

Accuracy 1)

Data sheet

Multi-hole o	rifice plate
Standards	■ ISO 5167-2 ■ AGA Report number 3 ■ ASME B16.36
Pipe size	■ 50 600 mm [2" 24"] ■ Larger versions on request
β	0.2 0.65
Accuracy 1)	1 2 % depending on beta ratio and Reynolds number
Data sheet	FL 10.15

**FLC-MP** 

Annular chambers are designed to be mounted between standard pipe flanges. Versions are available to suit all common flange standards, including DIN and ANSI B16.5.

### **Main characteristics**

- Standard material is 316/316L stainless steel, but a wide range of alternative materials is available
- Seals are included in the scope of delivery (as standard, 4.4 mm thick spiral-wound sealing 316/graphite filler, unless requested otherwise)



Standards	ISO 5167-2
Pipe size	■ ≥ 2" ■ ≥ 50 mm
β	Depending on version
Accuracy 1)	Uncalibrated ±0.5 2.5 %
Data sheet	FL 10.13

### Meter runs

To ensure high accuracy in the flow measurement of liquids, gases and steam the primary flow element is supplied as an assembly incorporating the upstream and downstream pipe sections required by ISO 5167-1:2003. This assembly is known as a "meter run".

#### **Main characteristics**

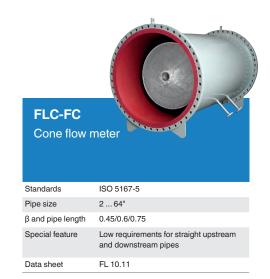
- Nominal width < 1 1/2"
- Nominal pressure rating 300 ... 2,500 depending on model/version
- Wide range of materials available

A calibration of the instrument can be performed if higher accuracy is required.

An integral orifice plate is normally selected when the pipe diameter is 1 1/2" or smaller and the medium is clean. An extremely compact installation can be ensured as the pressure sensor can be mounted directly onto the meter run. Without a calibration, an accuracy of ±1 ... 2 % can be expected, the actual values will be confirmed during the engineering phase.

# Special assemblies











FI 10.08

Pipe size

Data sheet

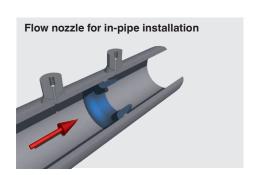
### Flow nozzles

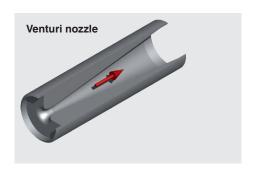
A flow nozzle consists of a convergent section with a rounded profile and a cylindrical throat. This design is generally selected for steam flow measurement at high velocity.

To reduce pressure loss an axisymmetric solution, called a Venturi nozzle, can be offered. It combines the standard features of a flow nozzle with a divergent section.

#### **Main characteristics**

- Suitable for liquid, gas and steam flow measurement
- Optimum solution for measuring the flow of steam
- Accuracy: Uncalibrated ±0.8 ... 2 %
- Repeatability of measurement 0.1 %
- Lower pressure loss compared to orifice plate family









FL 10.03

Data sheet



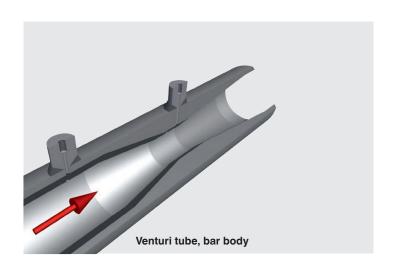
### Venturi tubes

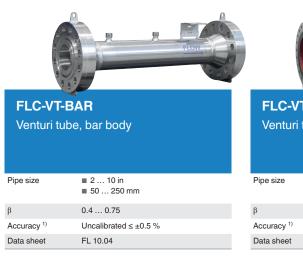
A Venturi tube is a reliable and easily managed and maintained instrument that can measure a wide range of clean liquids and gases.

The main advantage of a Venturi tube over other differential pressure flow measuring instruments is the higher pressure recovery and the lower upstream and downstream straight tube length requirements.

#### **Main characteristics**

- In accordance with ISO 5167-4 and ASME MFC-3M standards
- Fabricated from plate or machined from bar/forgings
- Flanged or weld-in construction
- Wide range of materials available
- Pipe sizes from 50 ... 1,200 mm
- Wide variety of pressure tappings available
- Calibration possible on request
- Accuracy: Uncalibrated ±0.5 ... 1.5 %







# FloTec (averaging pitot tubes)

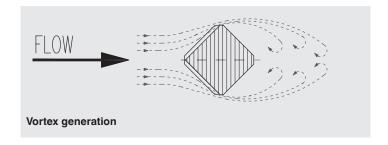
FloTec (a multi-port, averaging pitot tube) measures the difference between the static pressure and the dynamic pressure of the media in the pipe. The volumetric flow is calculated from that difference using Bernoulli's principle and taking into account the pipe inner diameter. Using four dynamic ports this instrument is able to evaluate a better velocity profile inside the pipe. This ensures a higher accuracy in the flow measurement.

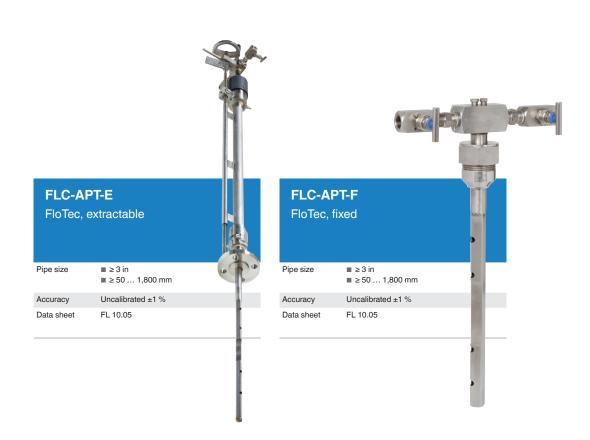
#### Main characteristics

- Low installation costs
- Long-term accuracy
- Minimal permanent pressure loss
- Fixed and extractable versions available

#### **Vortex shedding frequency**

Depending on the inner diameter, the medium characteristics and the Reynolds number, a vortex will be generated around the pitot tube. A support mounted on the opposite side of the pipe can be supplied should the natural frequency of the pitot coincide with the vortex shedding frequency. The necessity test is performed during the design phase.





### **Restriction orifices**

When a reduction of pressure or a limitation of the flow rate is required, a restriction orifice must be inserted into the pipeline. Our technical department will produce the correct design for the restriction orifice, depending on customer requirements and flow conditions.

If a high pressure drop is required, phase changes or sound problems can occur, so that a more complex design might be needed. The solution in these cases is to decrease the differential pressure in several steps, avoiding all the issues created by these factors. This solution is called multi-step restriction orifice.

### **Main characteristics**

- Multi-step restriction orifices to reduce cavitation or undesired choking of the flow
- Multi-hole designs to reduce the noise level

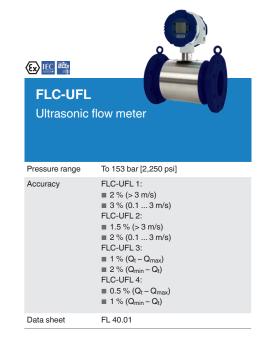




### **Ultrasonic flow meter**

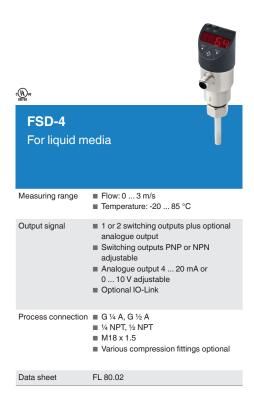
### For custody transfer of gases

By calculating velocity ratios between two or more ultrasonic paths, the model FLC-UFL provides reliable gas flow measurement. Additional measured variables, such as speed of sound, signal-to-noise ratio or signal strength, are available for condition monitoring. For applications requiring integrated volume conversion, pressure and temperature sensors can be connected.



### Flow switches

### For monitoring liquid media







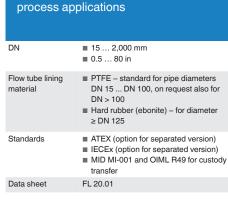
# **Electromagnetic flow meters**

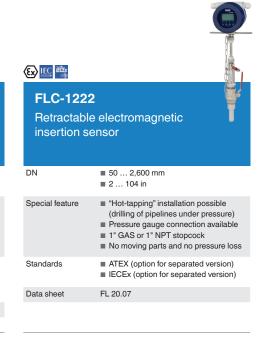
Ex IEC IECEX

FLC-2200EL

For water-cycle and







# New opportunities for growth through holistic IIoT solutions

# From measured value to added value With our innovative complete solutions, we support our customers to become future-proof by offering new added value through the combination and use of digital measured data across the entire value chain.



### Real-time monitoring

Predictive algorithms identify potential problems in advance, keep your employees up-to-date and trigger alarms in the event of critical values. This enables automatic or manual interventions to avoid production downtime.



### Team productivity

IIoT solutions from WIKA enable the automation of menial, time-consuming tasks to improve the efficiency of your employees. This minimises faults or failures that can arise from human error in repetitive, monotonous tasks.



WIKA attaches great importance to the protection of your data. With complete end-to-end encryption, bidirectional communication and a cloud solution hosted in the EU, we consistently implement the highest security standards.



### Diagnostics and documentation

All measured data is archived to comply with internal and legal requirements. The seamless collection of data allows existing process weaknesses to be identified and eliminated with the help of diagnostic algorithms.



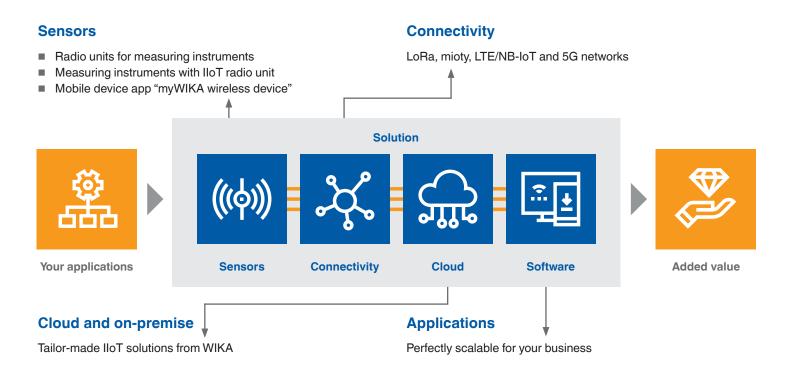
## Automation of maintenance

Maintenance actions are initiated automatically, eliminating the need for manual reading and estimating. This allows your team to focus on priority tasks.



### **Cost reduction**

Thanks to a precise, automatic evaluation of the measured data collected, all processes along your value chain can be optimised and unnecessary cost drivers eliminated.



### Strong partner in IIoT ecosystems

WIKA is a founding member of the mioty alliance, and not only drives the development of pioneering technologies, but also supports industrial standards such as LoRaWAN® and OPC UA. For WIKA, technological leadership has been the key to opening up new markets and applications for over 75 years.

In order to fully meet the requirements of our customers and to be able to offer flexible solutions that are as compatible as possible, WIKA cooperates with leading technical organisations and companies.

Data security has the highest priority – which is why all WIKA cloud solutions are hosted within the European Union. Our comprehensive IIoT offering, based on the latest industry standards, preserves the integrity of your data by encrypting it from end to end.

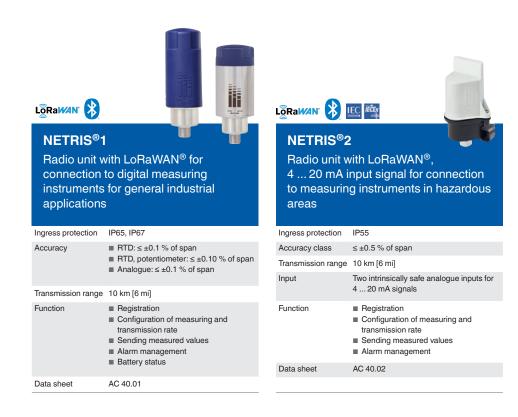


# **IIoT products**

### **Radio units**

Wireless transmission via LoRaWAN® ("Long Range Wide Area Network") is based on LPWAN technology ("Low Power Wide Area Network") to enable high transmission ranges and long battery life.

The simple web configuration via the cloud and the LoRaWAN® network enable the complete end-to-end encryption with bidirectional communication for safe IIoT applications.

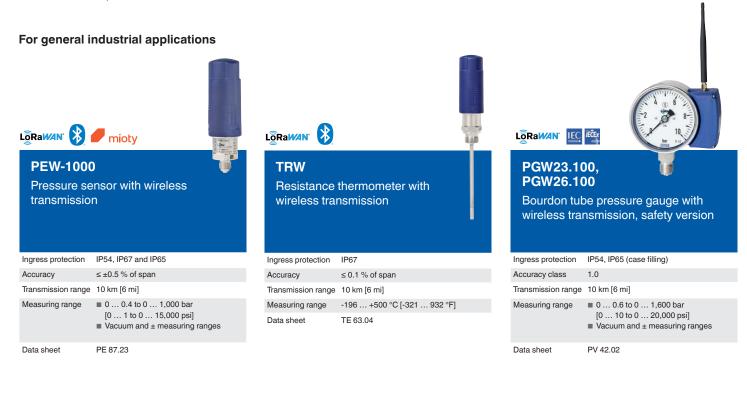




### **Measuring instruments**

The intelligent configuration allows measurement and transmission intervals that are dependent on the measured value. Continuous measurement is possible.

This means high security with low data and energy consumption. All data is available digitally in a cost-efficient way and allows automated analyses.



Further information at www.wika.com

# **IIoT** products

### **Digital measuring instruments**

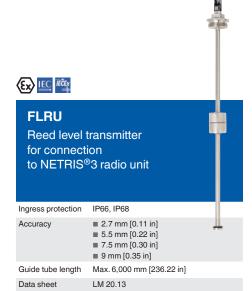
#### For hazardous areas











## Digital pressure gauges

### High-quality digital pressure gauges from WIKA

Precision digital pressure gauges are suitable for stationary and also mobile measurement and indication of pressures. In addition, a digital pressure gauge can be used as a pressure reference and enables the easy testing, adjustment and calibration of other pressure measuring equipment directly on-site. Through efficient measuring cells with electronic linearisation of the characteristic curve, a high accuracy is achieved.









**DMK1200** 

Further information at www.wika.com

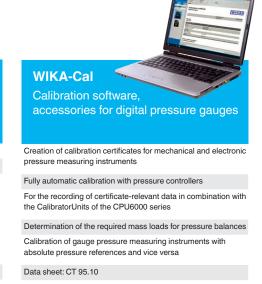
## Hand-helds, calibrators

Hand-helds are portable calibration instruments for mobile use for the accurate measurement and recording of pressure profiles. There are interchangeable pressure sensors with measuring ranges of up to 10,000 bar available for the instruments. Through this, hand-helds are particularly suitable as test instruments for a

large variety of applications in the widest range of industries. Data recorded in the hand-held can be evaluated via PC software, some instruments document calibrations in the internal memory, which are later read on a PC. Optionally, a calibration certificate can be generated with our calibration software WIKA-Cal.









These cases can be assembled exactly to your requirements. Thus you will be fully equipped on-site!

# Precision pressure measuring instruments

Precision pressure measuring instruments are electrical measuring systems which convert pressure into an electrical signal and optionally visualise it. Precise pressure transmitters and process transmitters are used for the monitoring and control of particularly sensitive processes.

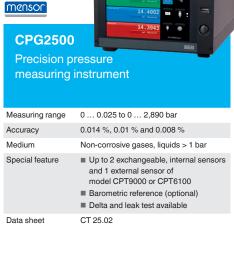
Due to the low, DAkkS-accredited measurement uncertainty of down to 0.008 % of the entire measuring chain, the particularly accurate instruments find their primary applications as a factory/ working standard for testing and/or calibrating a variety of pressure measuring instruments.













### **Pressure controllers**

### WIKA pressure controllers: Always the right calibration solution

Pressure controllers are electronic controllers which quickly and automatically provide a stable pressure reference. Due to the high accuracy and control stability, pressure controllers are especially suitable as references for production lines and laboratories, in order to carry out automatic testing and/or calibration of all types of sensors.

With pneumatic ranges from 1 mbar to 700 bar and hydraulic ranges to 1,600 bar, the pressure controllers cover a wide range. Each controller represents a breakthrough in control and measurement technology to provide first-class measurement accuracy and highly stable pressure control.









### For aviation

An air data test set is a an electronic controller which provides a pressure at a variable and adjustable rate.

Air data test sets are specifically developed to convert the pressure to be controlled into a height or rate of climb and velocity. As a result of the high accuracy, control stability and ability to simulate altitude and velocity, an air data test set is particularly suitable as a reference for aircraft workshops and also for instrument manufacturers and calibration laboratories in the aviation industry, in order to make calibrations on sensors and displays.



### **Pressure balances**

#### **Industrial series**

#### Compact and competitively priced dead-weight testers for use on-site or for maintenance and service

The compact dimensions and low weight are key features of these dead-weight testers for their daily use in service and maintenance. With their integrated pressure generation and purely mechanical measurement principle, they are also specifically suited to on-site applications.









### **Laboratory version**

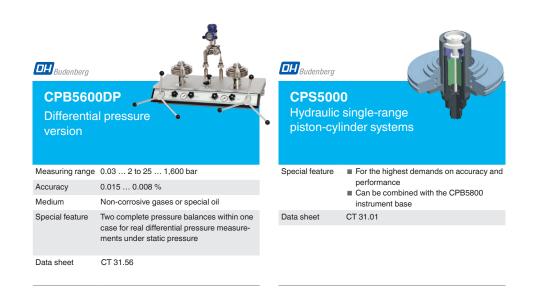
#### High-performance primary standards with excellent running characteristics for use in calibration laboratories

Through modern instrument design with excellent equipment features, the highest demands of operator convenience and performance are fulfilled. The selection of dual-range piston-cylinder systems with automatic changing between ranges can ensure this measurement uncertainty over a large pressure range, even with a single measuring system.









Further information at www.wika.com

### **Pressure balances**

### **High-end version**

High-accuracy and high-performance primary standards with excellent operating characteristics, based on the physical principle of Pressure = Force/Area

The direct measurement of the pressure (p = F/A), as well as the use of high-quality materials enable this small measurement uncertainty, in conjunction with an excellent long-term stability (recommended calibration interval of five years in accordance with the German Calibration Service DKD/DAkkS). Furthermore, an automatic mass handling system and pressure generation ensure fully automatic calibration. The pressure balance has therefore been used for years in factory and calibration laboratories in industry, national institutes and research laboratories, and also in production by sensor and transmitter manufacturers.







### Calibration software

### Easy and fast creation of a high-quality calibration certificate

WIKA-Cal calibration software enables an automated calibration process with the subsequent creation of calibration certificates (Cal-Template) or logger protocols (Log-Template) for pressure measuring instruments. It is available as a demo version for free download from the homepage. Alongside the simple operation of the software, WIKA-Cal supports the user in the document creation process.

With the purchase of a USB dongle with the desired licence, the range of functions of the demo version is automatically extended while the USB dongle is plugged in and these functions are available so long as the USB dongle is connected to the computer.



### In addition to the demo version, three WIKA-Cal licences are available in connection with a precision pressure measuring instrument

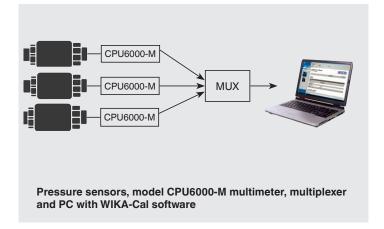
The WIKA-Cal calibration software is available for online calibrations together with a PC. The scope of software functions depends on the selected licence. Several licences can be combined on one USB dongle.

Cal-Template (demo version)	Cal-Template (light ve	rsion)	Cal-Template (full version)
■ Fully automatic calibration ■ Limitation to two measuring points	<ul> <li>Semi-automatic calibration</li> <li>No limitation of the measuring</li> </ul>	g points	<ul><li>Fully automatic calibration</li><li>No limitation of the measuring points</li></ul>
<ul> <li>■ Creating calibration certificates per DIN EN 10204</li> <li>■ Calibration reports can be exported to Excel® template or XML file</li> <li>■ Calibration of gauge pressure measuring instruments with absolute pressure references and vice versa</li> </ul>			
	llute pressure references and vice		sion
Log-Template (demo version)	llute pressure references and vice v	Log-Template (full vers	
	llute pressure references and vice v		

#### Multicalibration

The "Multicalibration" licence available for an additional charge can be ordered in addition to Cal Light or Cal. With this, it is possible to calibrate, incl. documentation, up to 16 test items simultaneously. The prerequisite is that the test items are of the same instrument model, measuring range and accuracy.

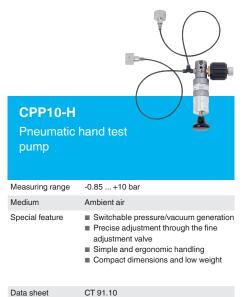
For pressure sensors, it is possible to use either several multimeters (such as model CPU6000-M, for example) or a multiplexer to which all multimeters will be connected.



# **Pressure generation**

### Portable pressure generation

Hand test pumps serve as pressure generators for the testing, adjustment and calibration of mechanical and electronic pressure measuring instruments through comparative measurements. These pressure tests can take place in the laboratory or workshop, or on-site at the measuring location.











### Pressure generation in the laboratory

Comparison test pumps serve as pressure generators or controllers for the testing, adjustment and calibration of mechanical and electronic pressure measuring instruments.

Due to their stable case, these test pumps are particularly suitable for stationary use in laboratories or workshops.











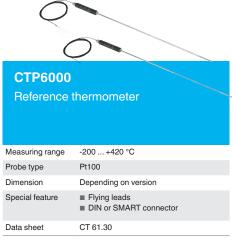
### Reference thermometers

### Highly accurate temperature measurement with reference thermometers

Reference thermometers (standard thermometers) are, due to their excellent stability and their geometrical adaptations, ideally suited for applications in industrial laboratories. They enable easy comparative calibration in baths, in tube furnaces and in drywell calibrators. The advantage of reference thermometers is the wide temperature range, and with this, their flexible operation. Furthermore, with their low drift, a long service life is ensured.



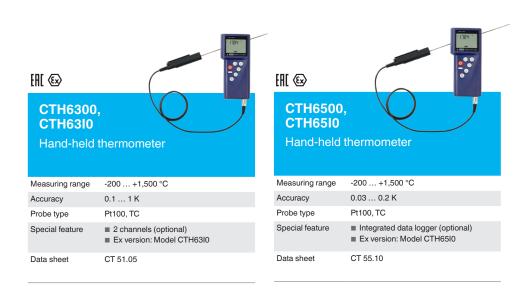


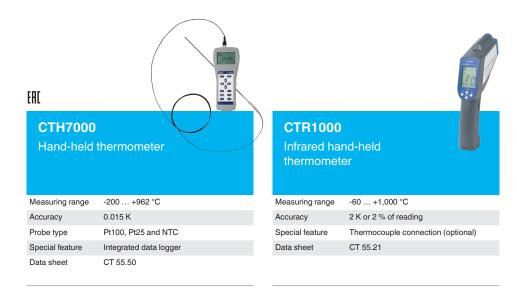




### Hand-helds

Hand-helds are portable calibration instruments for mobile use for the accurate measurement and recording of temperature profiles. For the instruments there are various designs of thermometers available. Through this, hand-helds are particularly suitable as test instruments for a large variety of applications in the widest range of industries. Data recorded in the hand-held can be evaluated via PC software, some instruments document calibrations in the internal memory, which are later read on a PC. Optionally, a calibration certificate can be generated with our calibration software WIKA-Cal.





Further information at www.wika.com

### **Calibration baths**

Calibration baths are electronic controllers which automatically, quickly and with the help of a liquid supply a temperature. Due to the high reliability, accuracy and exceptional homogeneity in the measuring chamber, calibration baths are particularly suitable as a factory/working standard for the automatic testing and/or calibration of the widest range of temperature probes – independent of diameter. A special micro calibration bath design enables on-site applications.

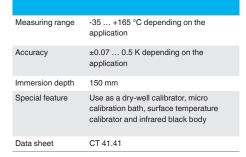


Micro calibration bath			
	Micro	calibration	bath

**CTB9100** 

Measuring range	-35 +255 °C
Accuracy	±0.2 0.3 K
Stability	±0.05 K
Special feature	<ul><li>Short heating and cooling times</li><li>Easy to use</li></ul>
Data sheet	CT 46.30







Measuring range	28 300 °C
Stability	±0.02 K
Immersion depth	200 mm
Medium	Water, oil or similar media
Data sheet	CT 46.20



Measuring range	-45 +200 °C
Stability	±0.02 K
Immersion depth	200 mm
Medium	Water, oil or similar media
Data sheet	CT 46.20



# Portable temperature calibrators

Portable temperature calibrators (dry-well calibrators) are electronic controllers which automatically, quickly and dryly supply a temperature. Due to the high reliability, accuracy and simple operation, portable temperature calibrators are particularly suitable as a factory/working standard for the automatic testing and/or calibration of temperature measuring instruments of all types.



150 mm CT 41.28



## CTD4000

Temperature dry-well calibrator

Measuring range	-24 650 °C
Accuracy	0.25 0.5 K
Stability	0.1 0.3 K
Immersion depth	104 mm/150 mm
Data sheet	CT 41.10



## CTD9100-1100

High-temperature dry-well calibrator

	Measuring range	200 1,100 °C
	Accuracy	±3 K
	Stability	±0.3 K
	Immersion depth	220 mm, bore depth 155 mm
	Data sheet	CT 41.29



## CTD9350-165. CTD9350-700

Immersion depth

Temperature dry-well calibrator, premium version

Measuring range	-35 +700 °C
Accuracy	±0.1 K
Stability	±0.008 0.1 K depending on the reference
Immersion depth	150 mm
Data sheet	CT 41.39



## CTD9100-375

Compact temperature dry-well calibrator

Measuring range	t <sub>amb</sub> 375 °C
Accuracy	±0.5 0.8 K
Stability	±0.05 K
Immersion depth	100 mm
Data sheet	CT 41.32



## CTI5000

Infrared calibrator

Measuring range	50 500 °C
Stability	±0.1 0.4 K
Special feature	Large diameter of measuring surface
Data sheet	CT 41.42



premium version

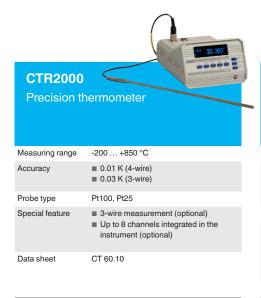


Measuring range	-35 +165 °C depending on the application
Accuracy	$\pm 0.07 \dots 0.5 \ \text{K}$ depending on the application
mmersion depth	150 mm
Special feature	Use as a dry-well calibrator, micro calibration bath, surface temperature calibrator and infrared black body

Data sheet CT 41.41

# Resistance thermometry bridges

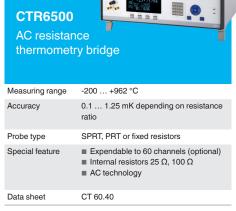
By using built-in or external standard resistors, resistance thermometry bridges measure resistance ratios with high accuracy, which are indicative of the temperature, among other things. These instruments are not only used in the field of temperature measurement, but – due to their high accuracy – also in electrical laboratories.

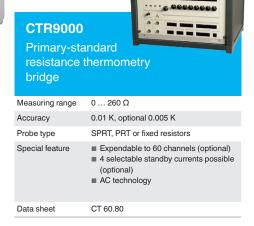












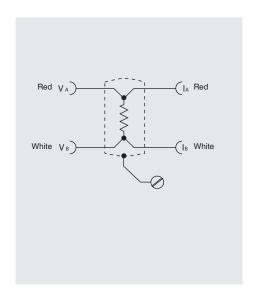
# Standard reference resistors, AC/DC

## **Electrical comparison standard**

Reference resistors with high-accuracy, fixed resistance values, which are used in connection with resistance thermometry bridges. They are also used as standards in accredited electrical laboratories.



## Connections of the reference resistor, model CER6000-RR





Further information at www.wika.com

# **Accessories**

## From individual components ... to complete turnkey kits

The following accessory components are the ideal complement to the individual calibration instruments. Thus a complete solution is not only quickly and easily configured, but can also be installed in the same manner. The various packages complete the product programme for calibration technology and can be used in many different applications.

Customer-specific drilled inserts, silicone oil suited for calibration in micro calibration baths and interface cables complete the product portfolio for temperature.

You can find a detailed description in our catalogue "Accessories for calibration technology".













# **Engineered solutions**

We have been developing systems for use in our own group of companies for years and can draw on our own process knowledge to continually develop our systems further.

We offer robust and compact turnkey machinery from a single source, with our own fixture construction and customer-specific solutions as well as many application possibilities.

## Test and calibration systems for workshops and laboratories

For the fitting-out of calibration laboratories, we offer individually designed test workstations. Here we integrate proven calibration systems from our extensive product range into ergonomic workstations. These can be individually equipped and combined with the following components:

- 19" calibration racks in modular design for pressure sensors
- Connection columns with quick-release fasteners for test items and references with exchangeable threaded inserts
- Electric and pneumatic power strips with 230-V voltage supply and compressed air with air blow gun connection including pressure regulator
- Work panel for setting the operating pressure with inlet pressure gauge, outlet pressure gauge and alternative pressure supply
- PC workstations



Further information at www.wika.com

## Test and calibration systems for production

The complete solutions are available in the widest range of automation levels incl. tempering units, workpiece transport systems, workpiece fixtures and electrical and pressure-side contacting.

The focus is on the precise interaction of measurement technology, testing system mechanics and control components. In addition, the actual testing and adjustment processes can also be combined with mounting and labelling processes.



## Leak and pressure function test systems for production



We offer individual and turnkey solutions in various degrees of automation for a wide variety of applications, from simple test device through semi-automatic test benches to fully automatic testing systems.

The testing processes can also be combined with assembly processes, laser marking and automated parts handling (infeed/outfeed); in addition, the chaining of several stations is possible.

## Pneumatic or helium leak testing

on fittings, valves, hoses, coolers, pumps, filters and many other test parts.

# Pressure function tests or setting procedures among other things for

- Control pressure of pressure reducers or thermostat control valves
- Cracking pressure of relief valves
- Switch points of pressure switches and control valves
- Pressure containment of different components

## Test methods

Integral vacuum methods Accumulation methods (under atmosphere) Sniffing test

## **Customer-specific laser welding machines for production**

Core elements of our turnkey concept for laser welding systems are a modular axis system, both easily serviced and upgradeable, as well as our own user-friendly, Windows-based control software, for which no programming knowledge is required.



## Your benefits:

- We have strong and reliable partners for the laser sources with continuous product development.
- Our systems are equipped with operator software for simple and intuitive operation without needing CNC programming knowledge.
- Our low-service axis concept can also be upgraded at a later date thanks to the modular design of the axes.
- We can be at your side from as early as the preparation of your requirements specification document and offer you the opportunity to influence the entire development phase.

The GHP series features numerous functions and options:

- Camera systems can be integrated to check component positioning
- External interfaces
- CNC axes with servo drives
- Automatic loading possible
- 2- to 5-axis kinematics
- Automatic force-displacement controlled joining function
- Automatic fixture recognition
- Connection to the customer's ERP system

Other models of the GHP series offer further special features.

## Service for customer-specific systems

■ Immediate help in case of faults
For the shortest response times and
efficient problem analysis we offer
a remote service via smart glasses.
Using smart glasses, our specialists
can efficiently analyse the problem and
quickly take targeted corrective action,
so you benefit from reduced downtime
and costs.

## ■ Preventive maintenance

Through regular system maintenance, premature wear can be prevented and the risk of system downtime can be minimised. We are happy to advise you regarding the ideal maintenance intervals and to design an individual maintenance package for you.

Service hotline: +49 9372 132 5049



Extensive information can be found in our brochure "Test benches and calibration systems" at www.wika.com.

# First-class service thanks to many years of experience

# Standardised or customer-specific, anywhere in the world

## Service throughout the entire product life cycle

Maximum availability and minimum downtime are among the greatest challenges for manufacturing companies. With us, you have a proven partner at your side who supports you throughout the entire life cycle of products and solutions: from advice through installation and calibration to maintenance and more.







Mobile

At yours



## You have specific requirements – We have the experts







## Always there for you

## Short downtimes through customised solutions

Whenever and wherever you need us – products, spare parts and service from one source.

As the market leader in measurement technology with many years of experience, we know the challenges that the integration and operation of measurement technology entail.

This makes us your ideal service partner. We are always at your side to support you in optimising your processes and to take action on your behalf.

Thanks to our global network of service centres and mobile vans, we are always close by and can respond quickly. We advise you individually and offer you customised, individual solutions as well as long-term service agreements.

## Inspection and testing

## High performance for your systems

We carry out functional tests in your system as proof of the correct functioning of the entire safety-relevant system, including all individual instruments. We are the right people to contact, both during shutdowns and in the event of unplanned breakdowns.

## Maintenance and repair

# Manufacturer-independent for your instruments

We support you in optimising your operational processes. We ensure that your instruments are available to you again promptly. We always carry out a precise analysis and only replace corrosive or defective parts in order to maximise the service life of your instruments.

# Installation and commissioning

# Short downtimes through customised solutions

We support you with the installation and commissioning of your instrumentation on-site, and are available to you as a competent service partner. With new projects, corrective maintenance measures as well as for incidents.

## **Analysis and support**

## Consulting and problemsolving for many industries

We offer reliable consulting in the analytical and technical field for many industries. Our growing portfolio includes services to optimise your operational processes.

## **Calibration**

# Quickly return to reliable measured values

Every measuring instrument is subject to ageing as a result of mechanical, chemical or thermal stress and thus delivers measured values that change over time. This cannot be prevented, but it can be detected in good time by calibration.



measurement technology can do more

WIKA



Extensive information can be found in our brochure "Service – because measurement technology can do more" at www.wika.com.

# **Industry-specific products**

In our segment brochures you will find industry-specific know-how and special products explicitly developed for specific application areas.

## Ventilation and air-conditioning technology



# Sensing technology for ventilation and air-conditioning

Our mechanical and electronic instruments are used for measuring and monitoring pressure, air flow, temperature, humidity and air quality.



## **Sanitary applications**



## Sanitary applications

Our measuring instruments optimally fulfil requirements in terms of highest process reliability, hygienic design and the integration of sensing technology into production plants.



## SF<sub>6</sub> gas solutions



# Power transmission and distribution industry

WEgrid Solutions offers customised complete solutions for plants filled with  $SF_6$  gas.



## High purity and ultra high purity



# Measurement solutions for semiconductor, solar and light-emitting technologies

High purity, media resistance, leak tightness and accuracy all make up the basic requirements for the development and production of our measuring instruments for the semiconductor industry.



118 Further information at www.wika.com

## Website and social media

Visit us on our website, in our online shop and on our social media channels.



## Website

## wika.com

Find out about our wide range of measurement technology and services. Download 3D drawings, technical documents or informative brochures.And please register for our free newsletter!



## Online shop

## shop.wika.com

Easy, quick and safe:
Directly select the right product for you from our standard product portfolio.
Or adapt the instrument you want exactly to your requirements with our configurator.



## Blog

## blog.wika.com

In our blog, you can expect many interesting articles on the theme of measurement technology. Furthermore, there are various insights into the world of the WIKA Group.



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Follow us on LinkedIn.

Don't just follow our news on products and applications, but also on important events within the WIKA Group.



## **WIKA on YouTube**

## youtube.com/wikagroup

We are happy to welcome you to our YouTube channel.

Here we don't just promote our company, but also present complex technical contents, explained in a simple and understandable way.



## **WIKA on Instagram**

## instagram.com/careeratwika/

Follow us on Instagram to stay up to date on exciting career opportunities, events, lotteries and much more.

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You can find further information here!

